

523i, 524i, 525i, 527i    Teileliste und Näheinrichtungen  
Parts List and Sewing Equipment

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Teileliste und Näheinrichtungen  
Parts List and Sewing Equipment  
**52Xi**

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# Teileliste und Näheinrichtungen

## Parts List and Sewing Equipment

### 52Xi

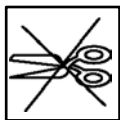
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|--------|-------------|---------|
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524i ELB = subclasses 524i-911; 524i-947

525i ELB = subclasses 525i-911; 525i-947

527i ELB = subclasses 527i-911; 527i-947



ohne Fadenabschneider  
without thread trimmer



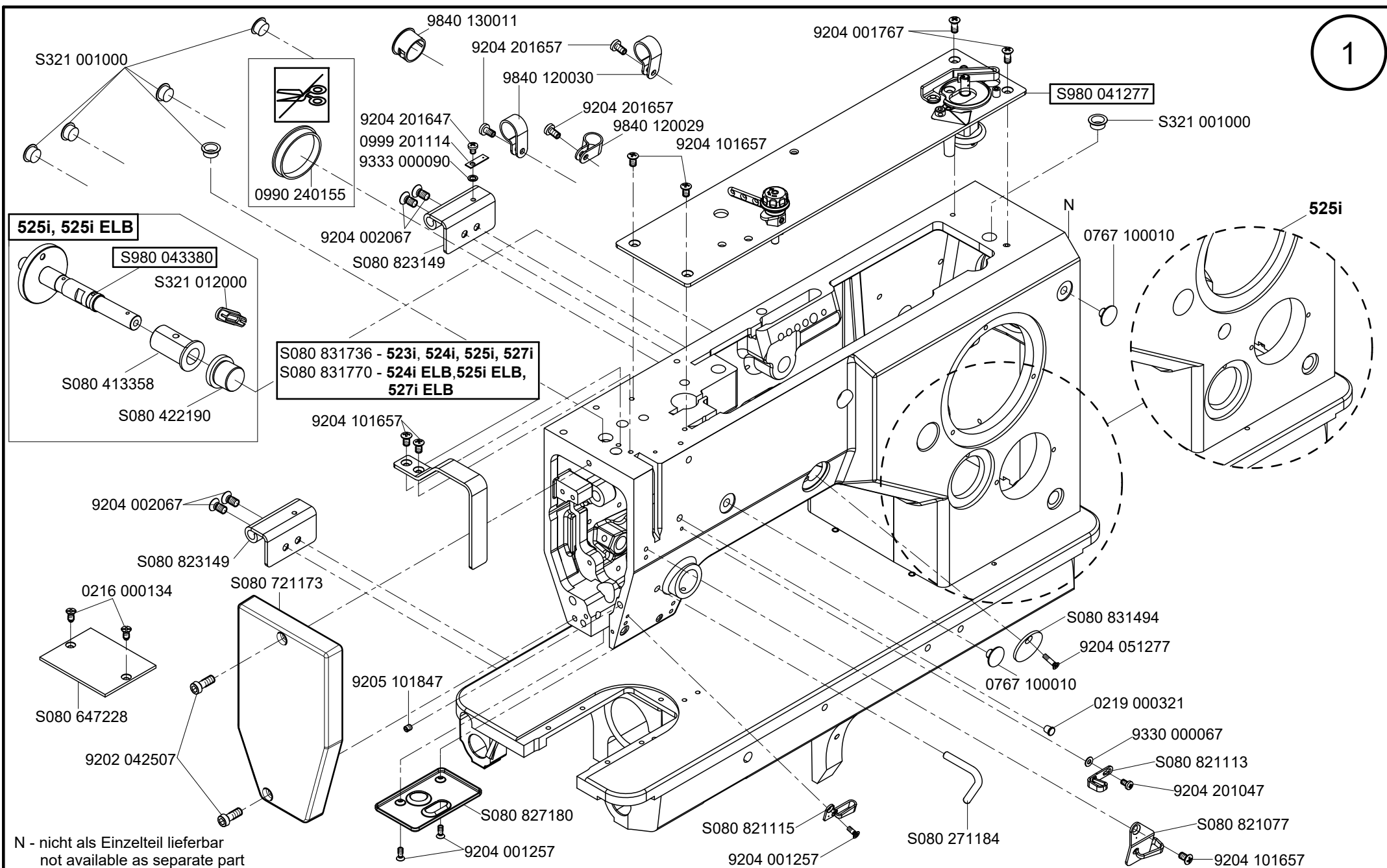
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with thread trimmer



kleben/stick

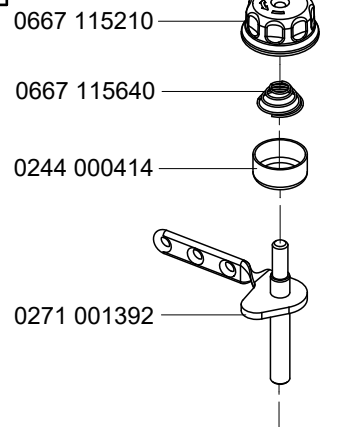
N

nicht einzeln lieferbar/not available as separate part



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S980 025312



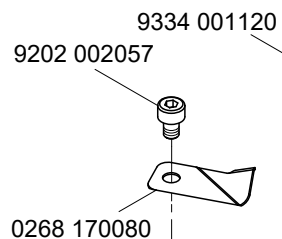
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9205 102148

S980 060254

9203 003057

N



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0268 170074

0367 170040

0268 170070

9204 051767

9731 005004

9305 001650

0268 170063

S080 410705

0067 320150

9334 001120

0396 170270

0396 170080

0268 170030

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0367 170083

0998 861590

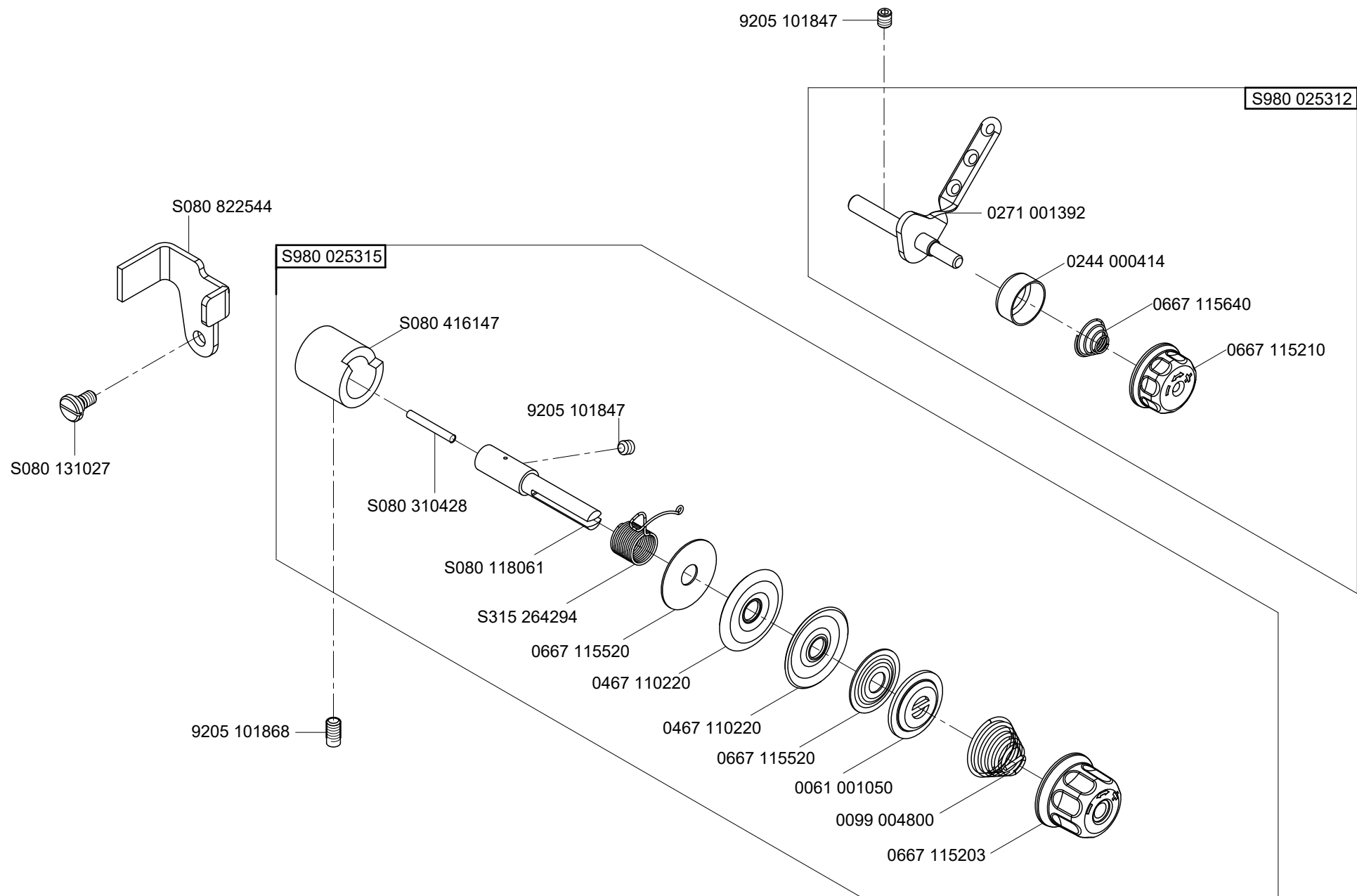
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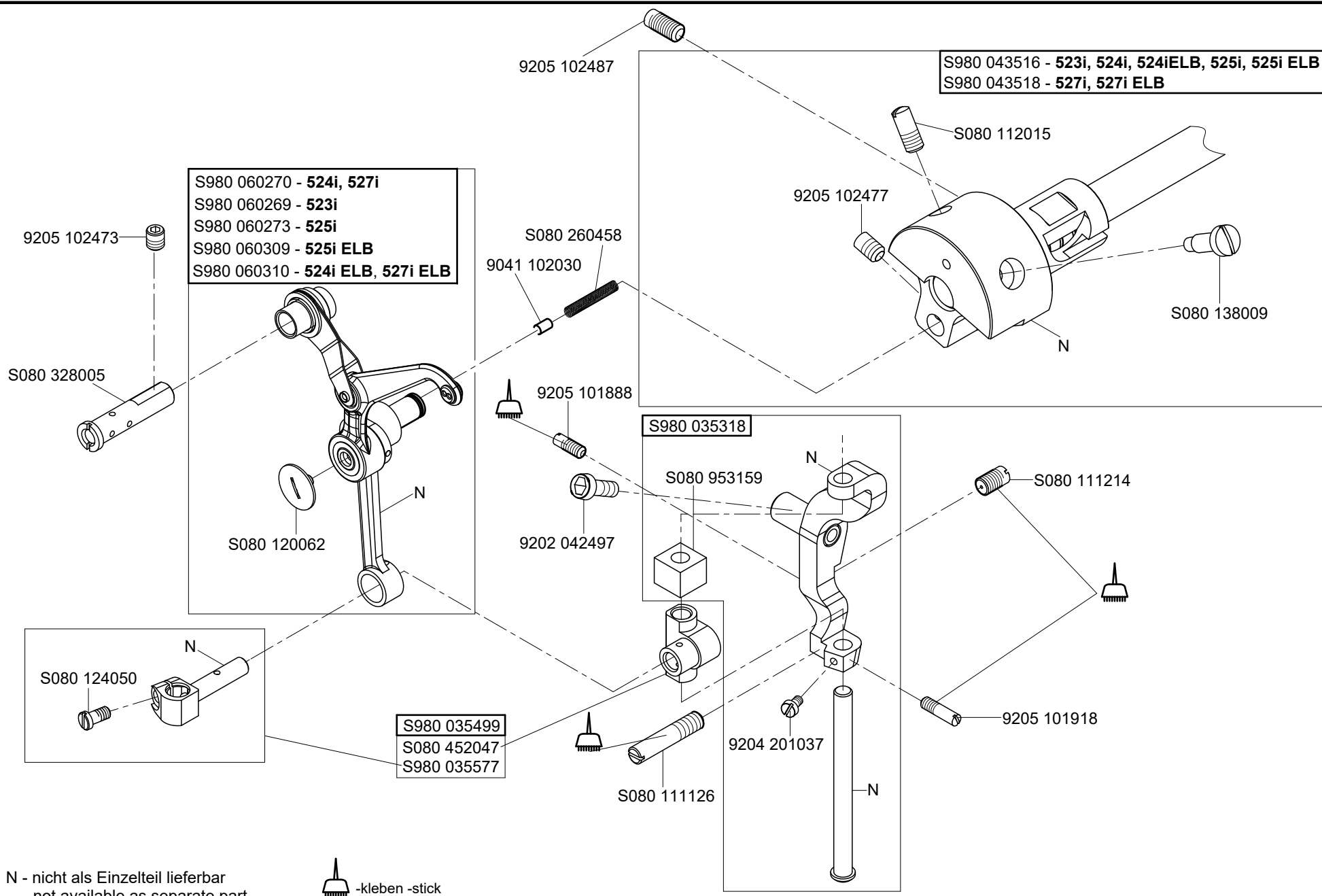
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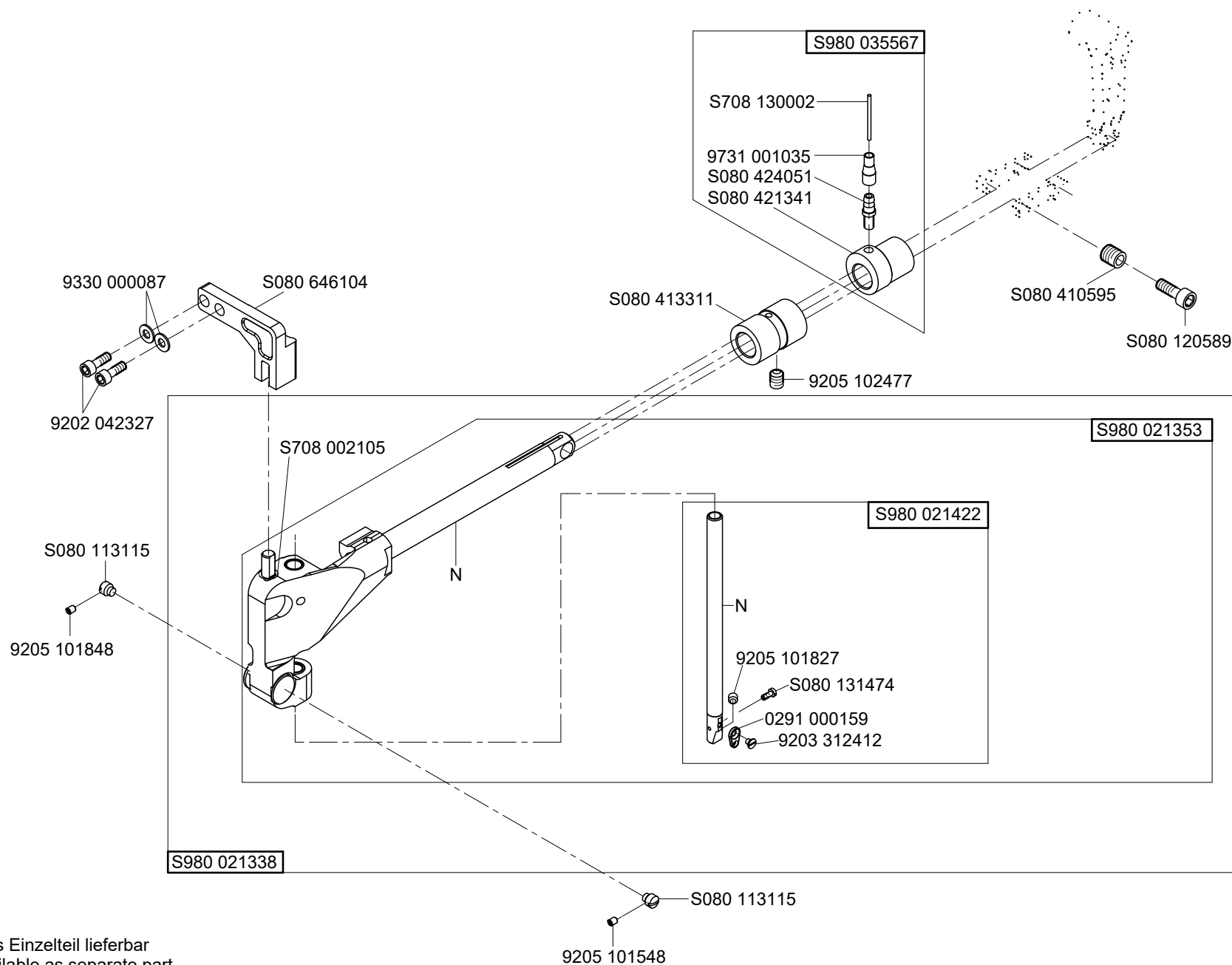
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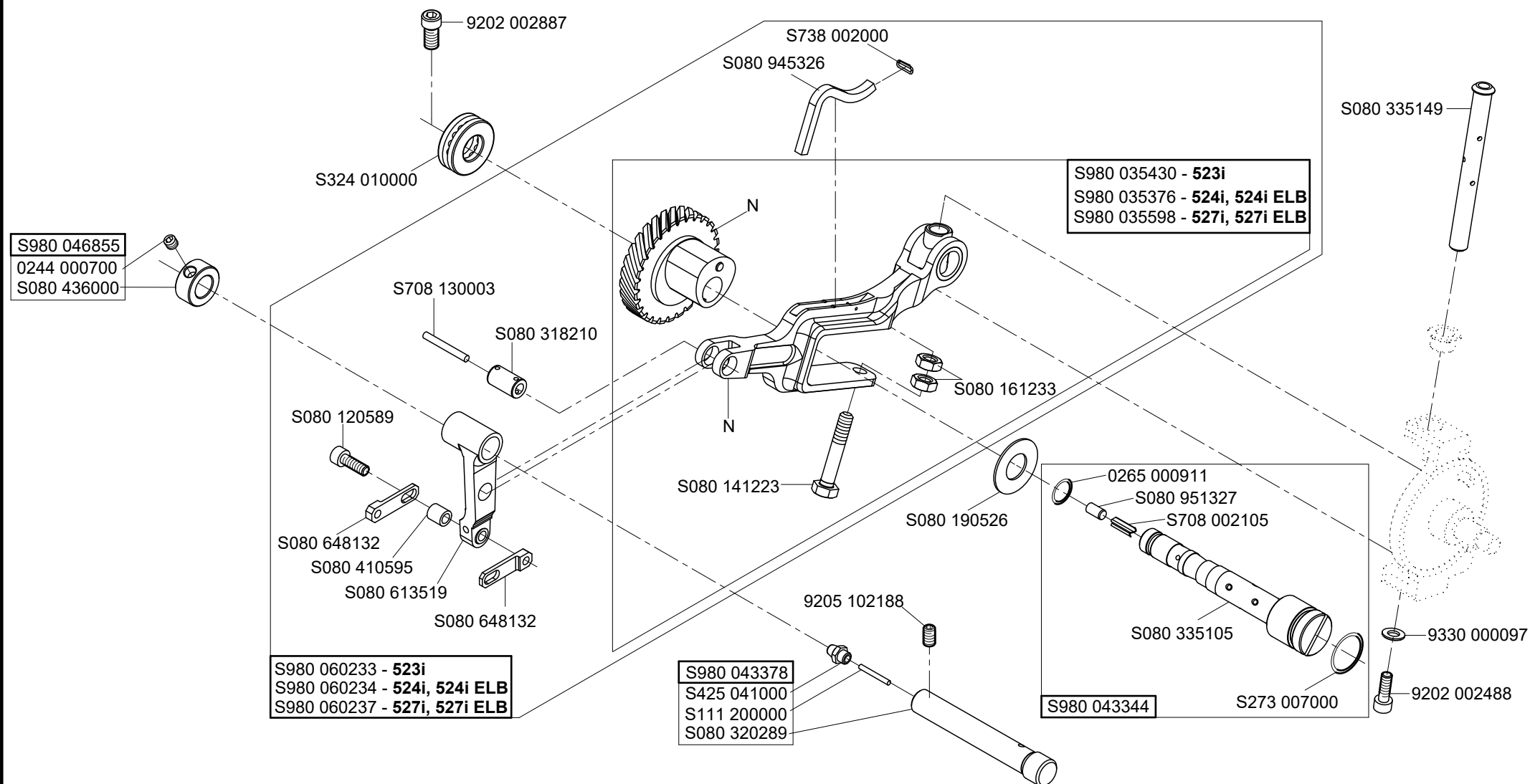
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not available as separate part

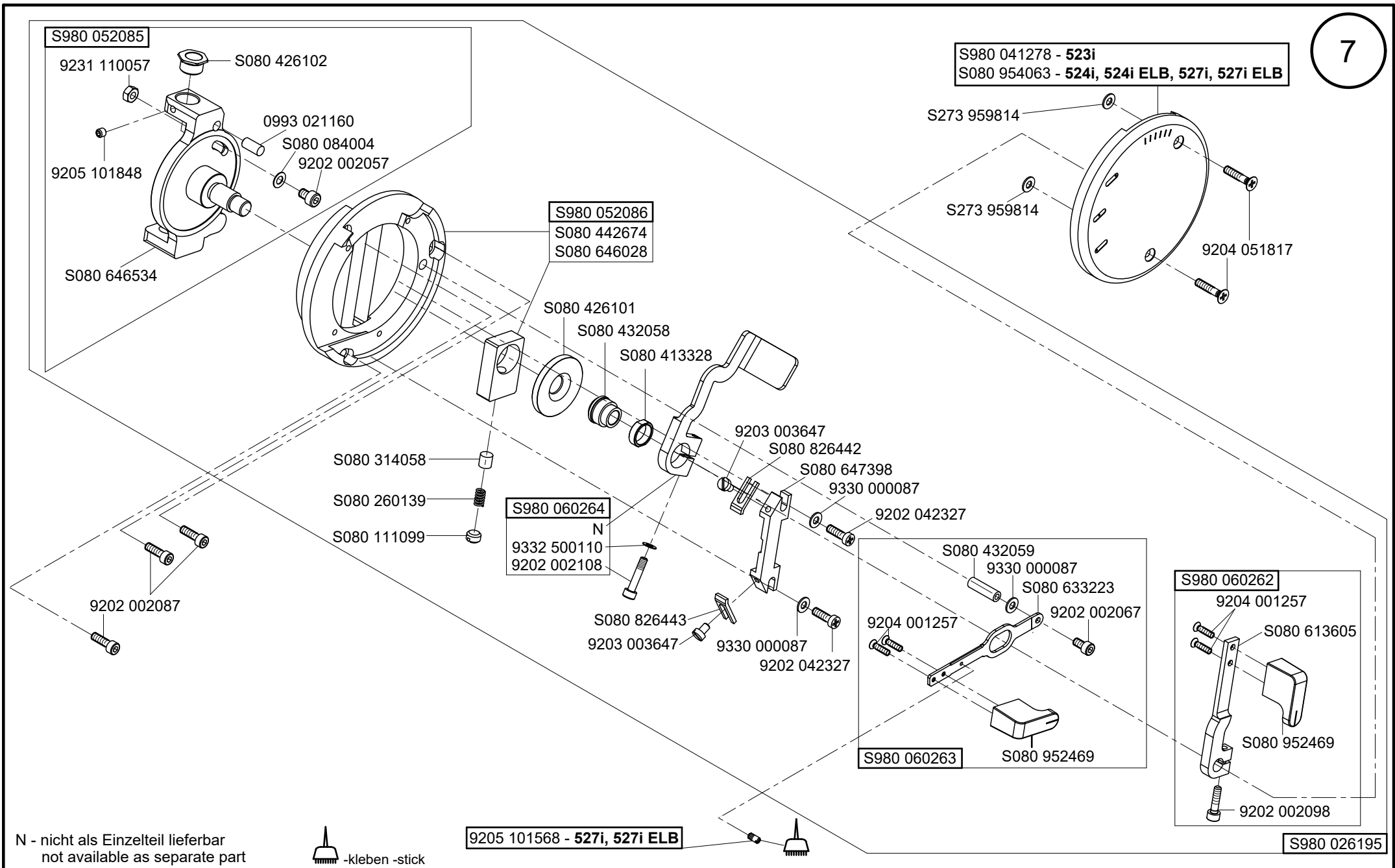


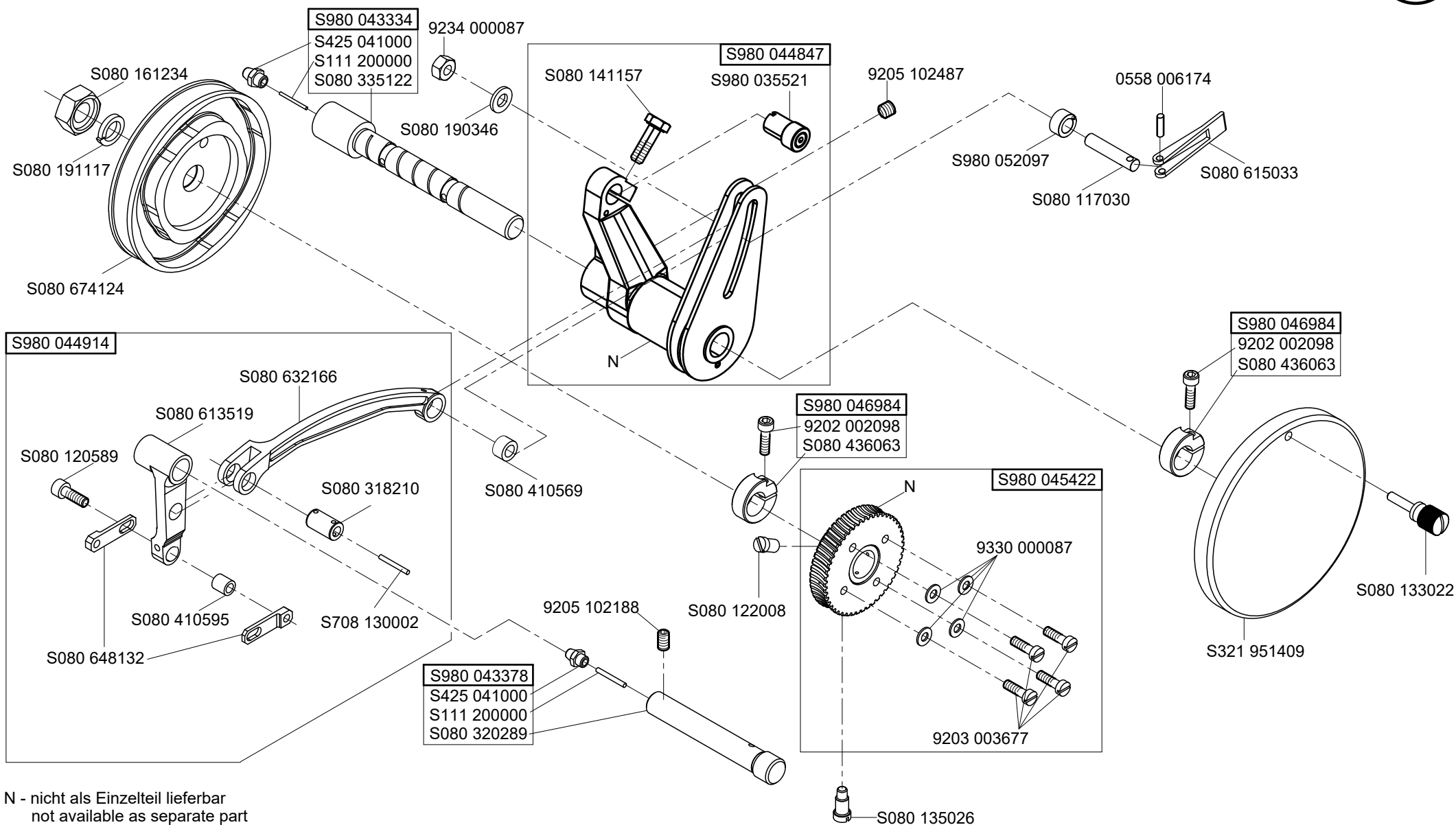


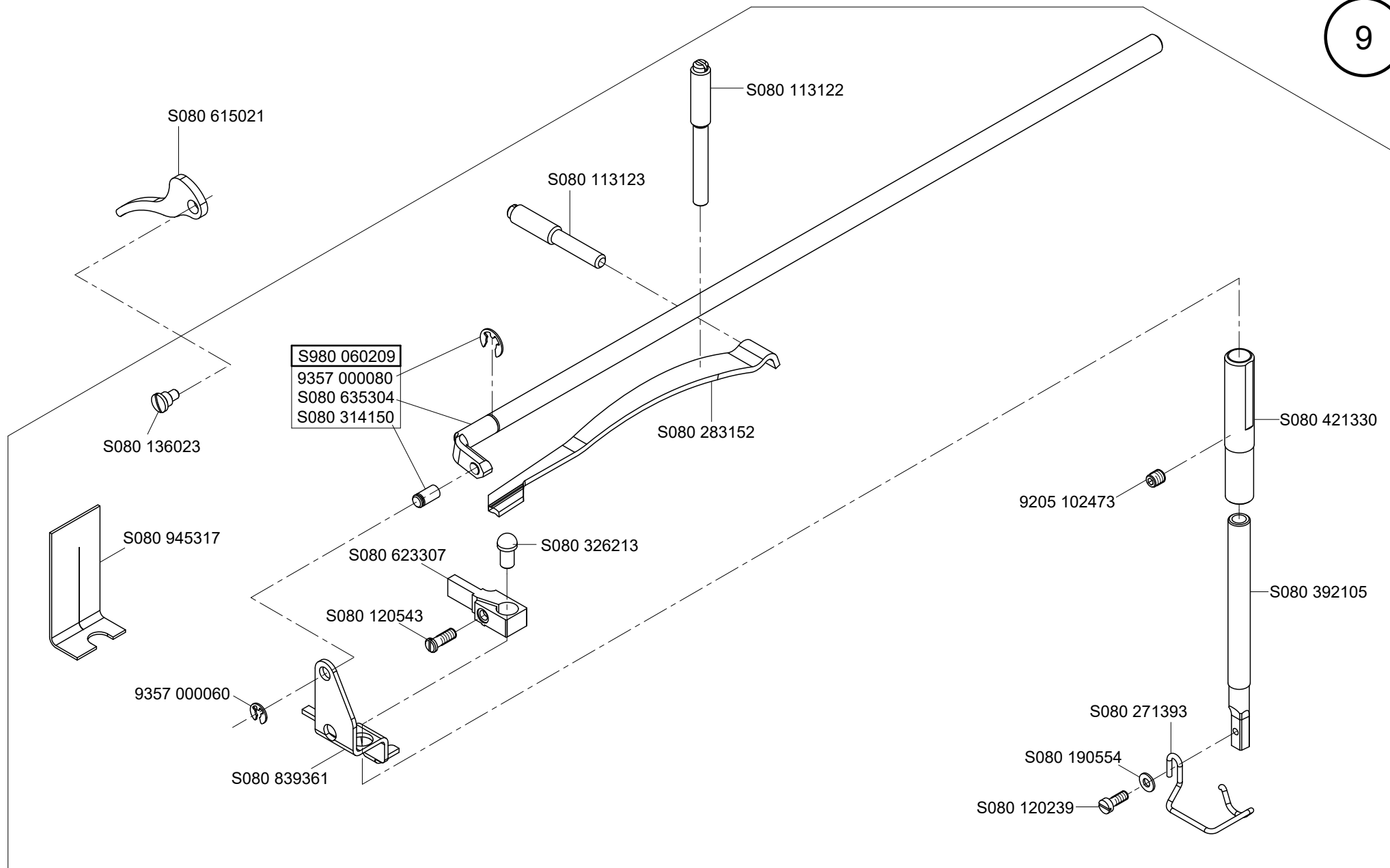


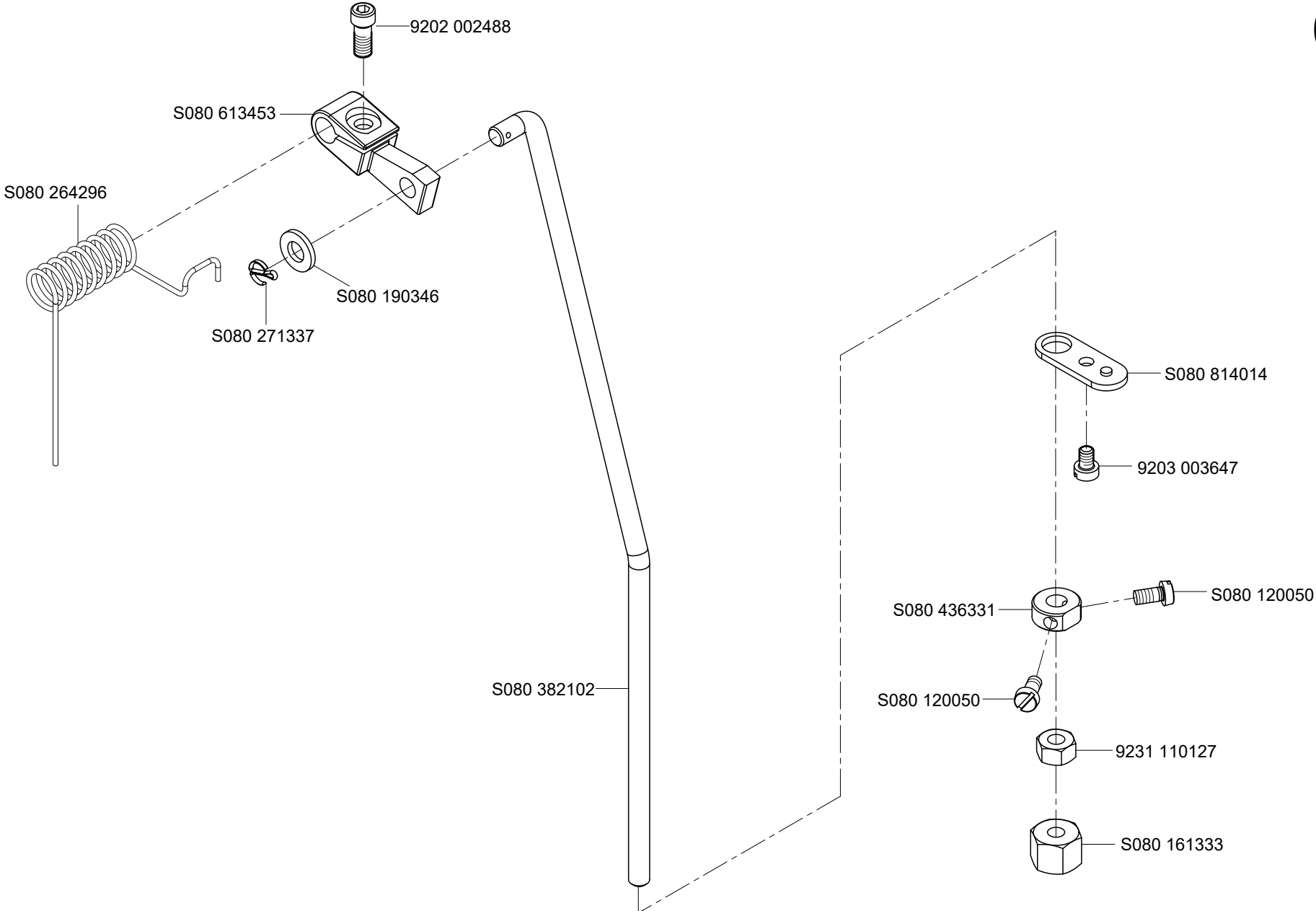
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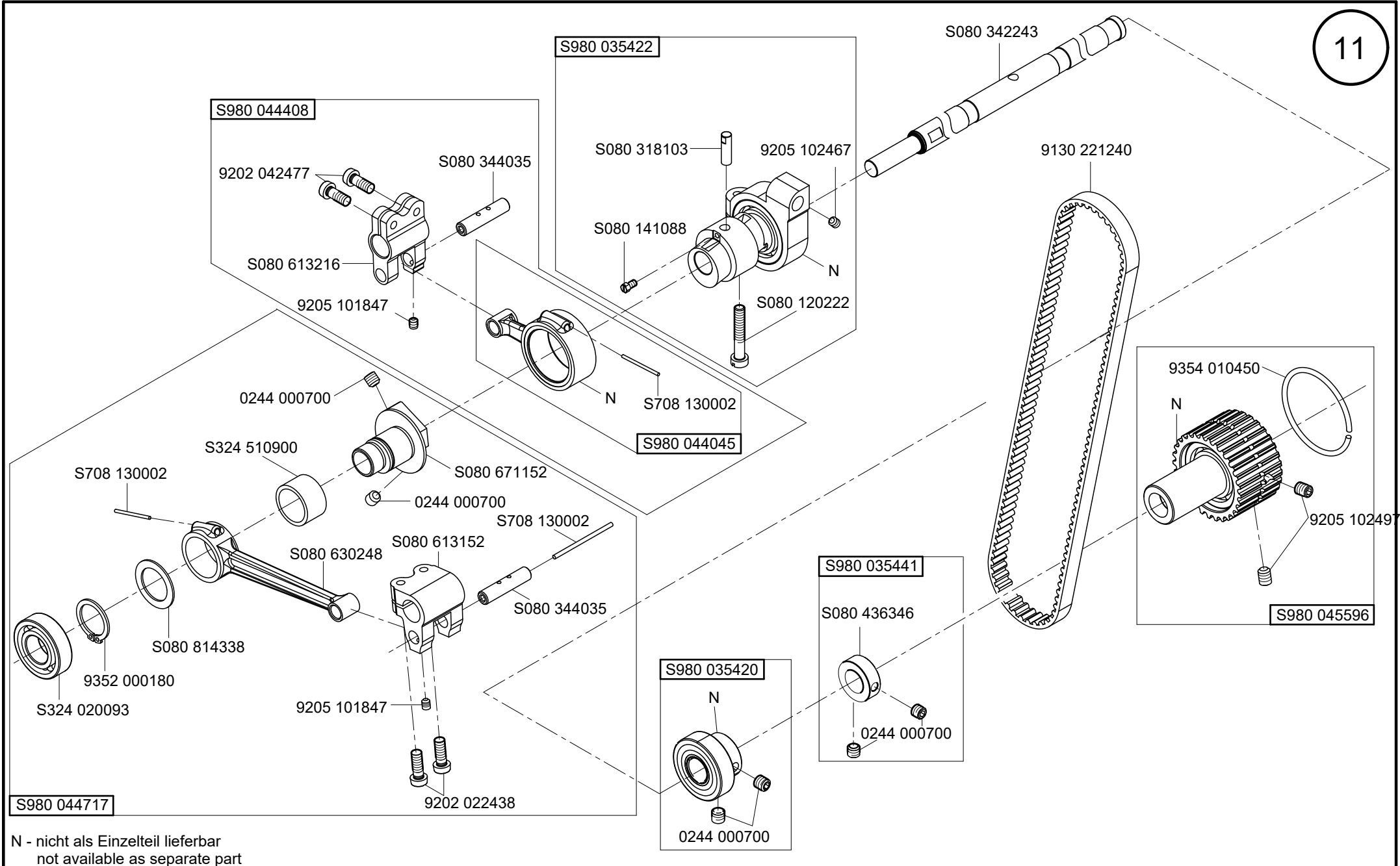


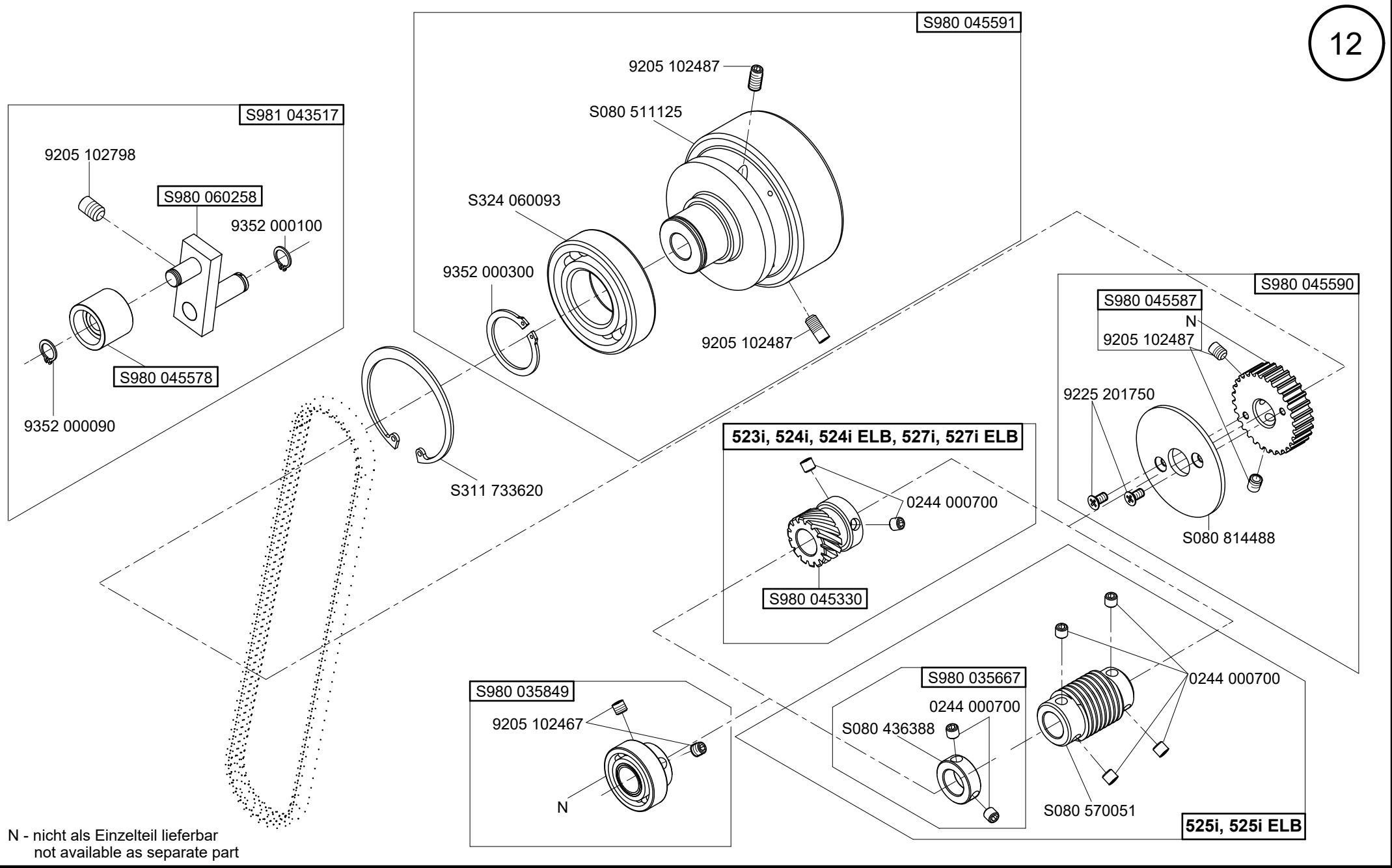


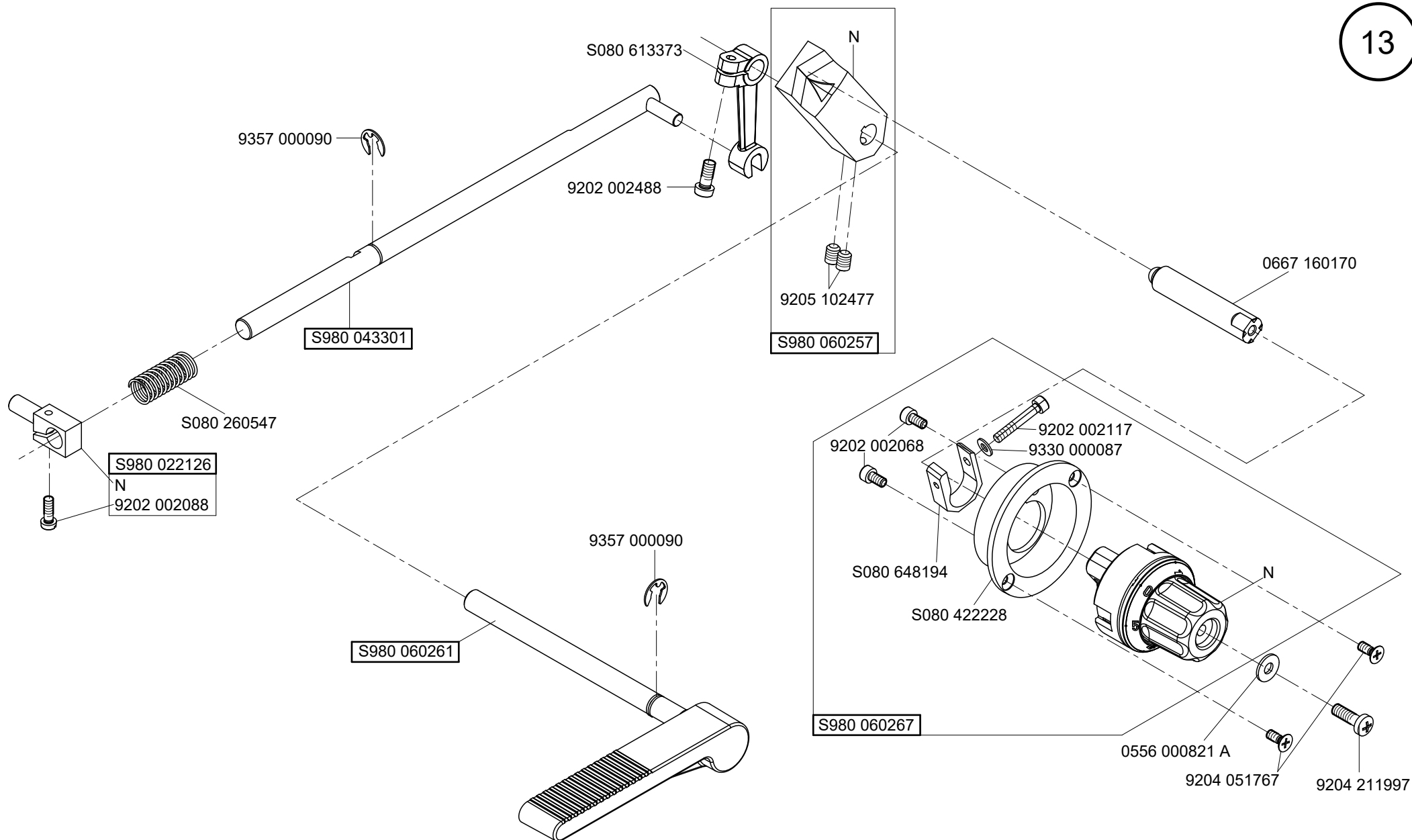


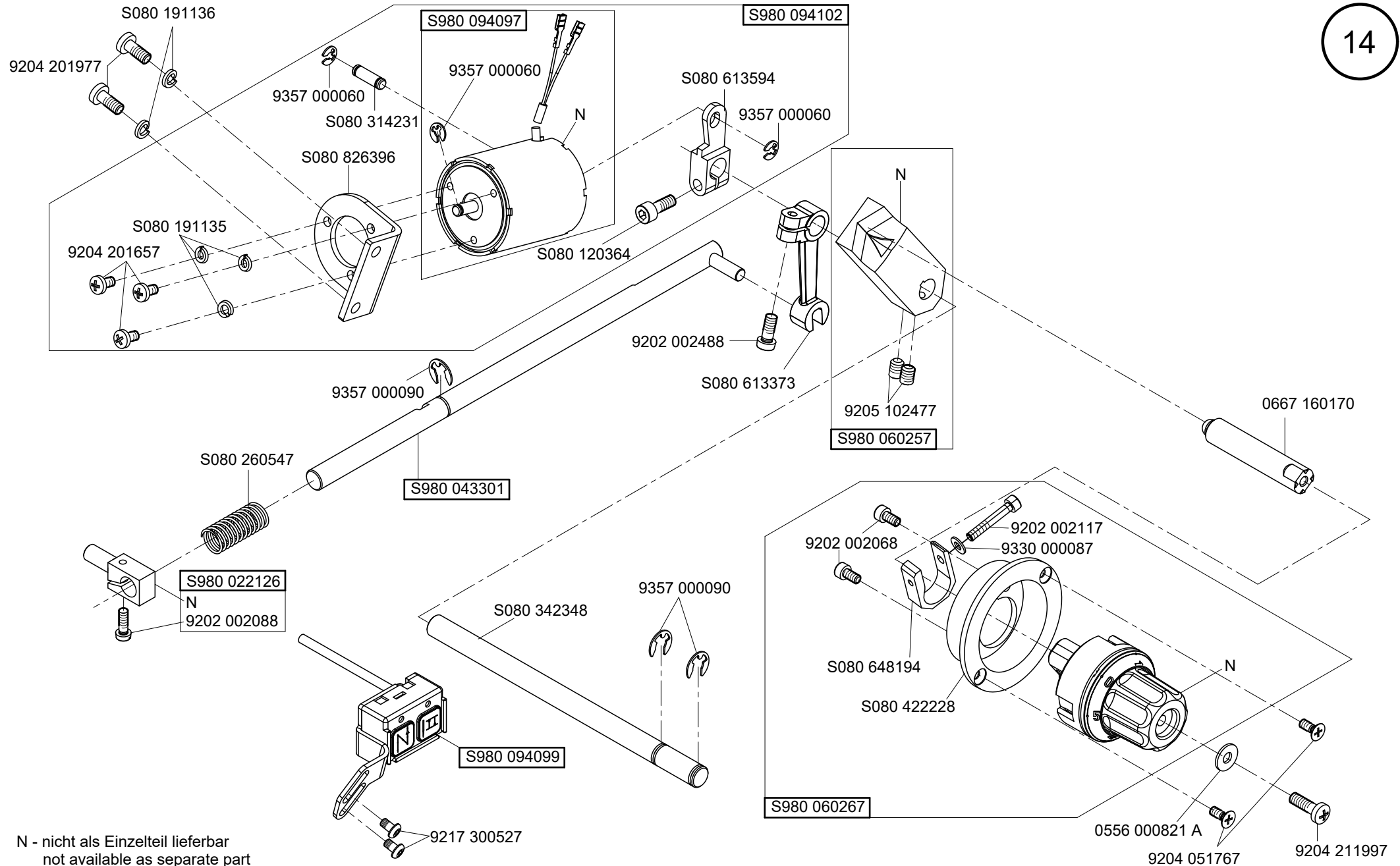


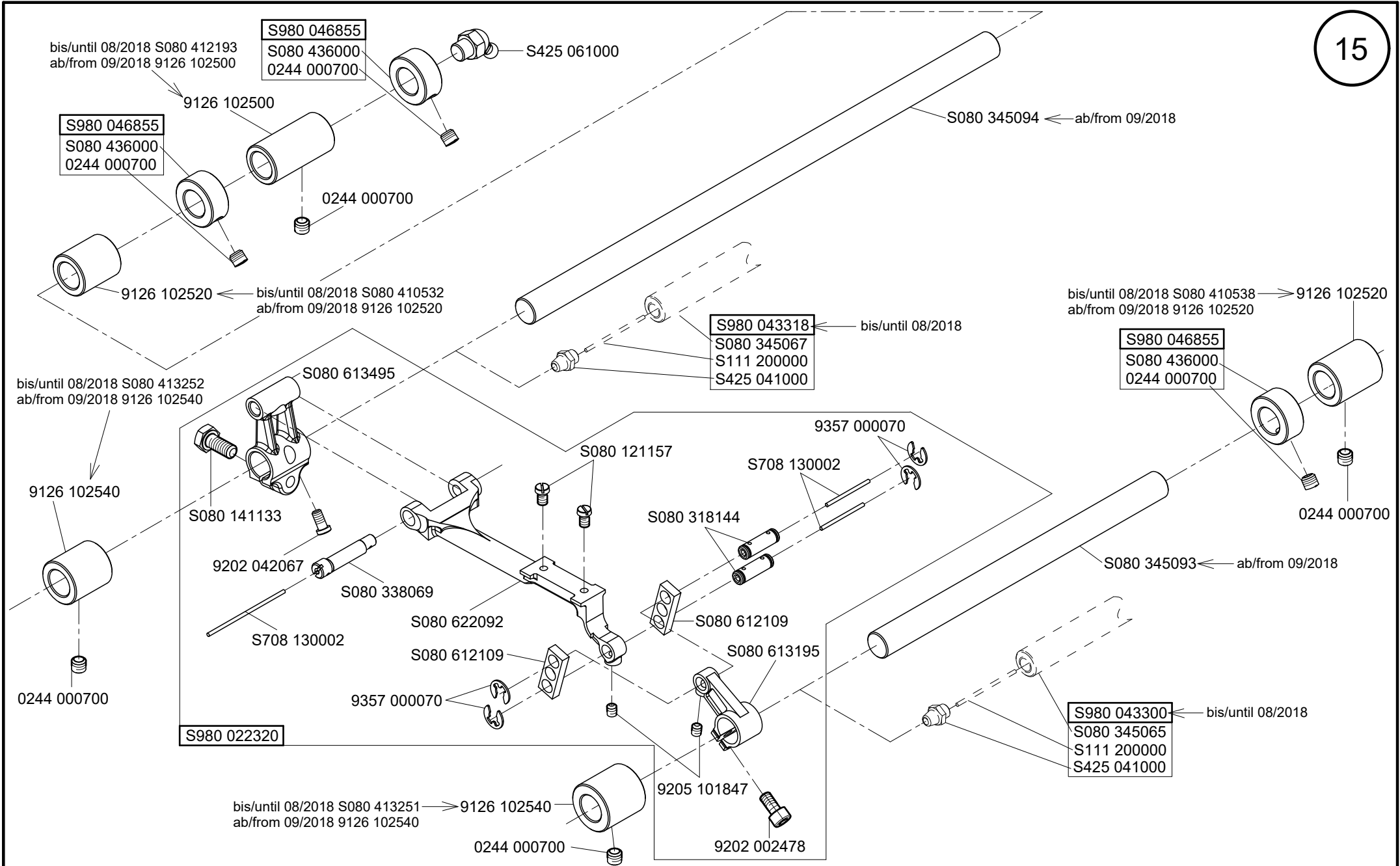


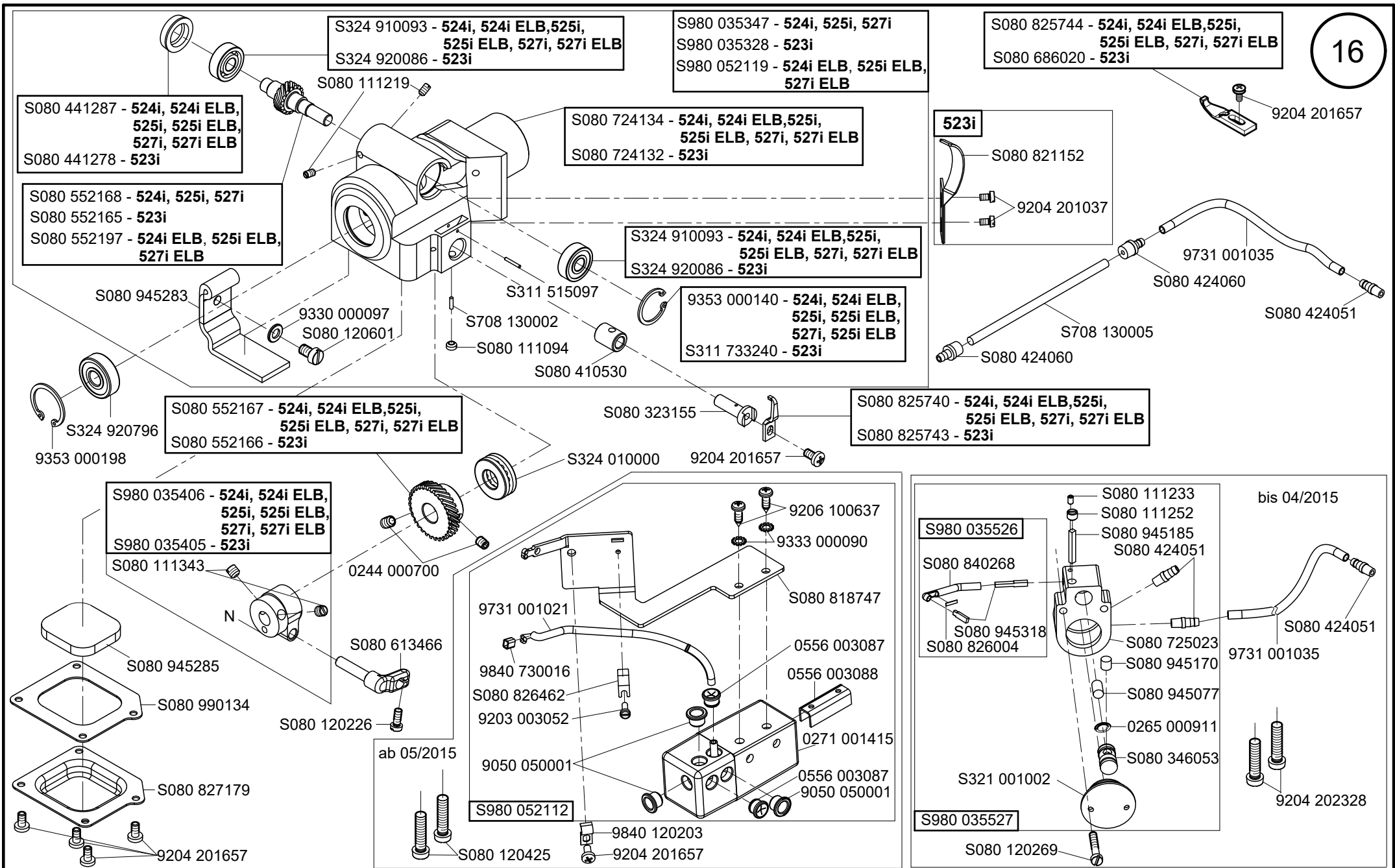


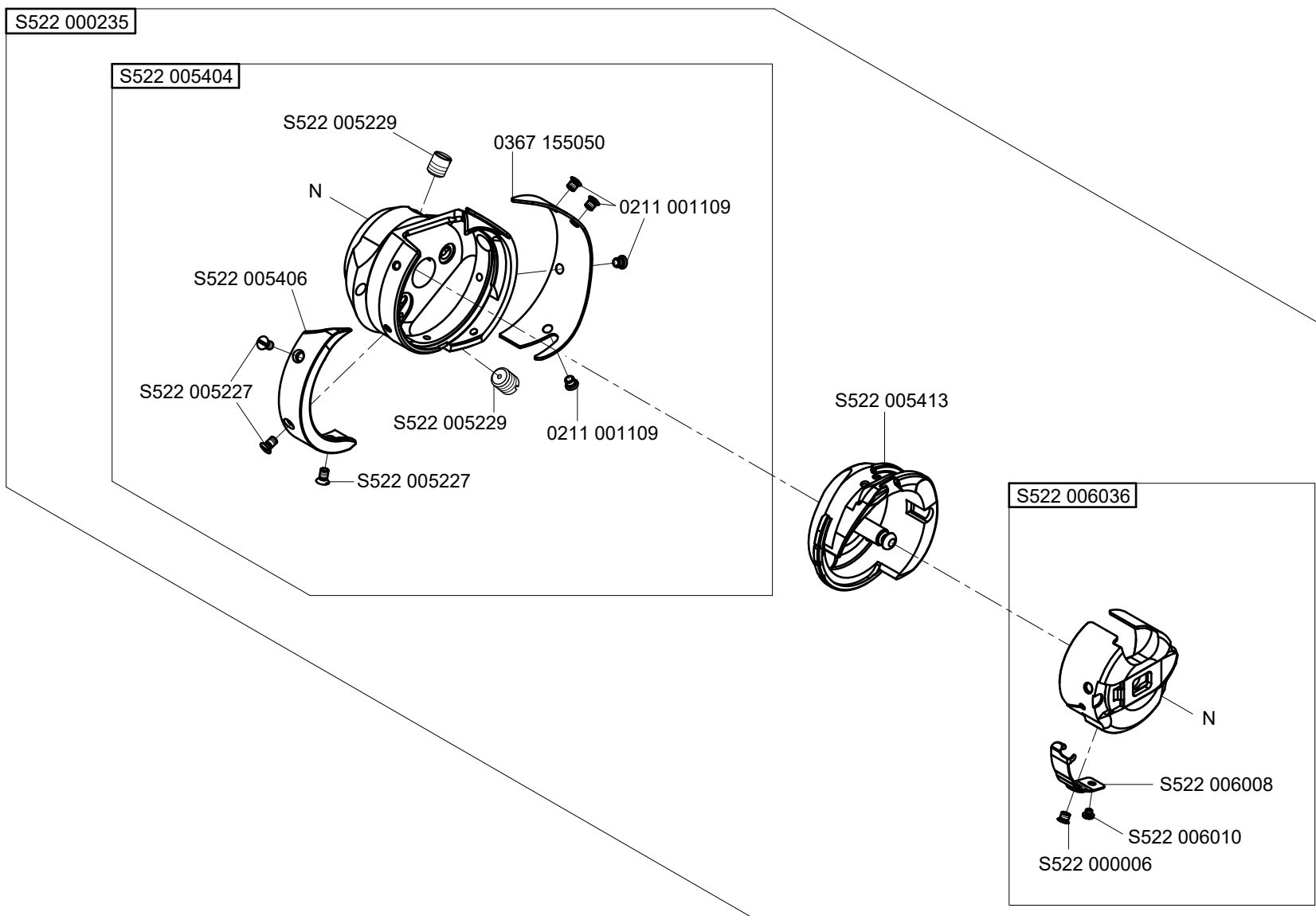




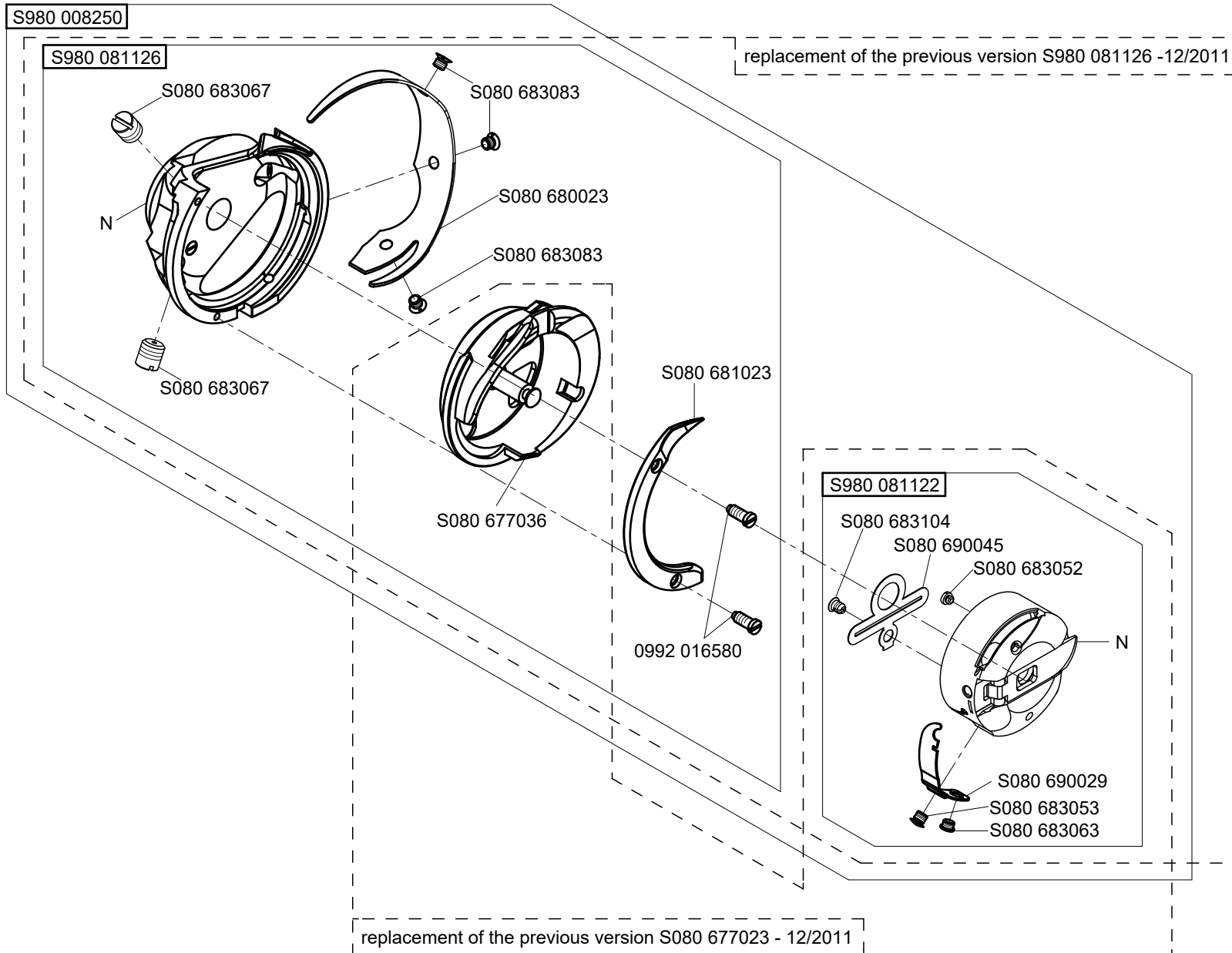


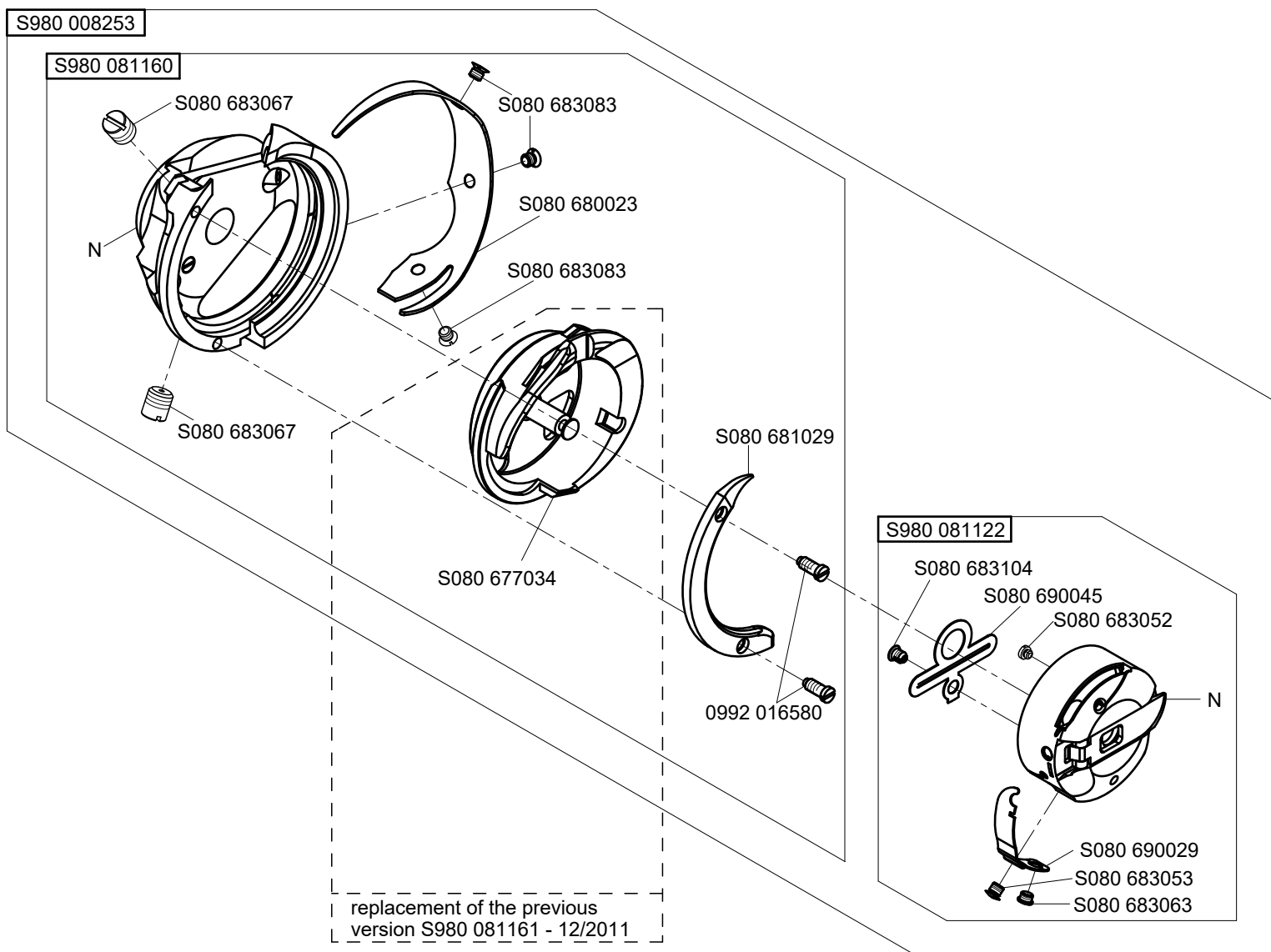




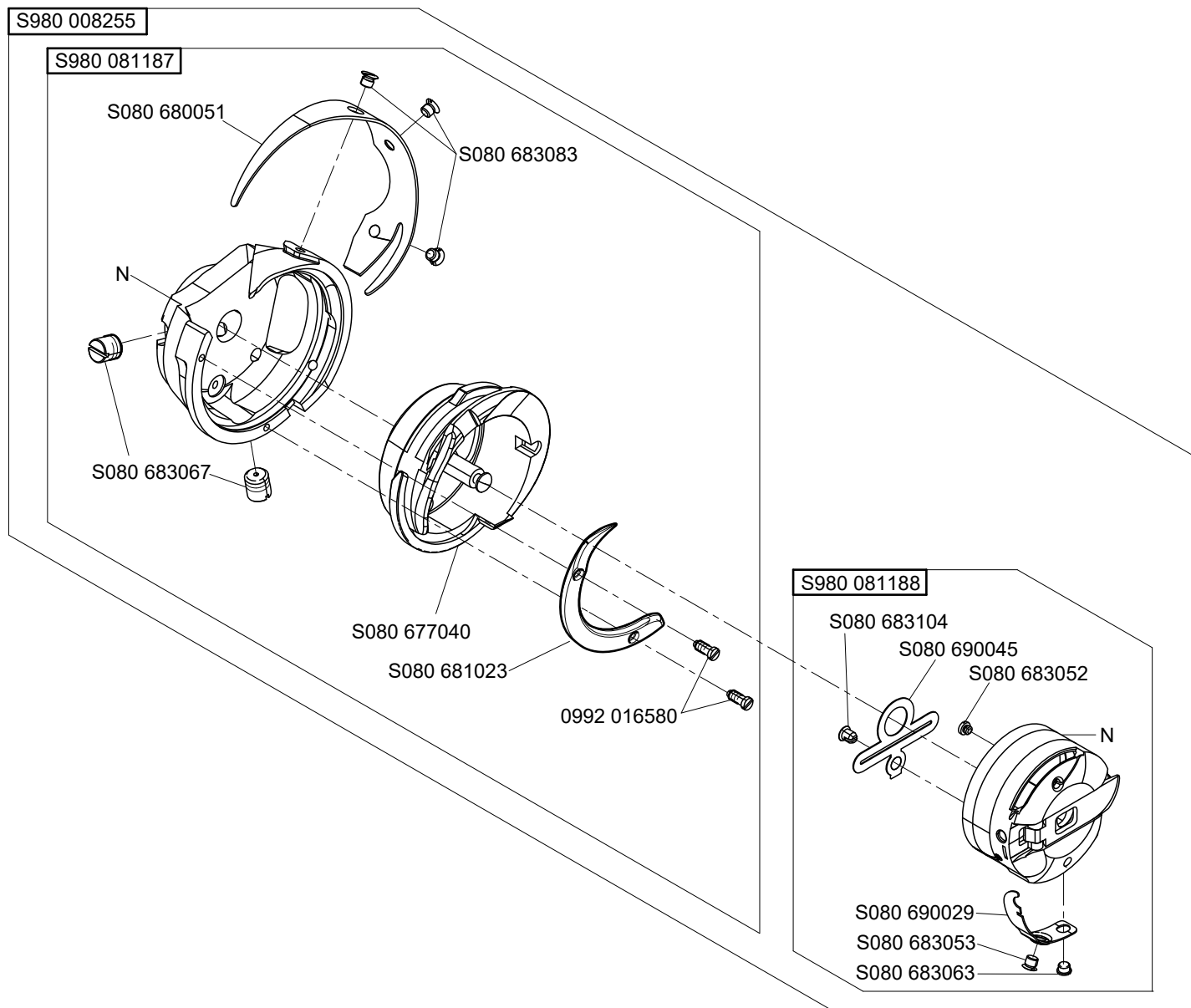


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not available as separate part

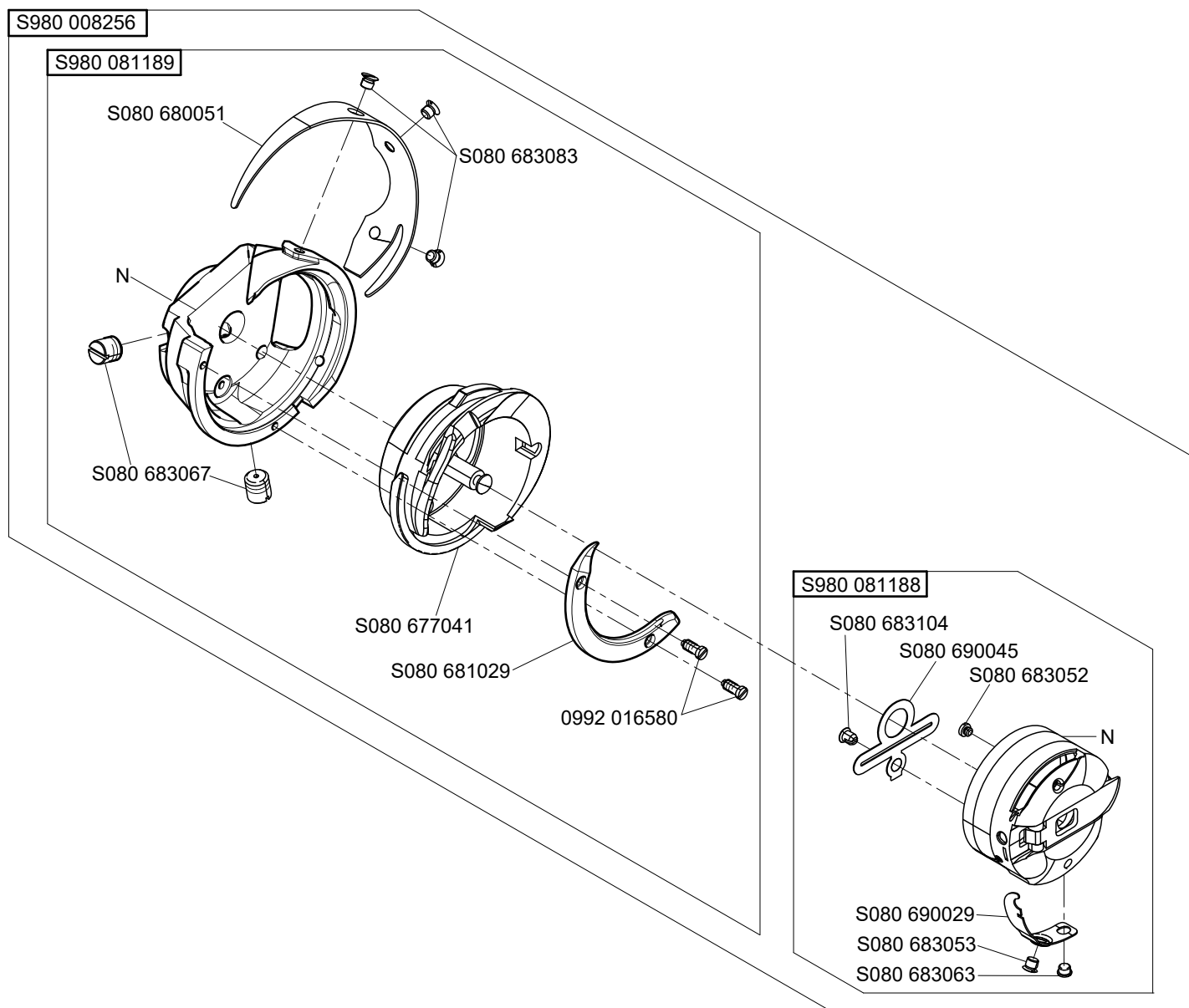




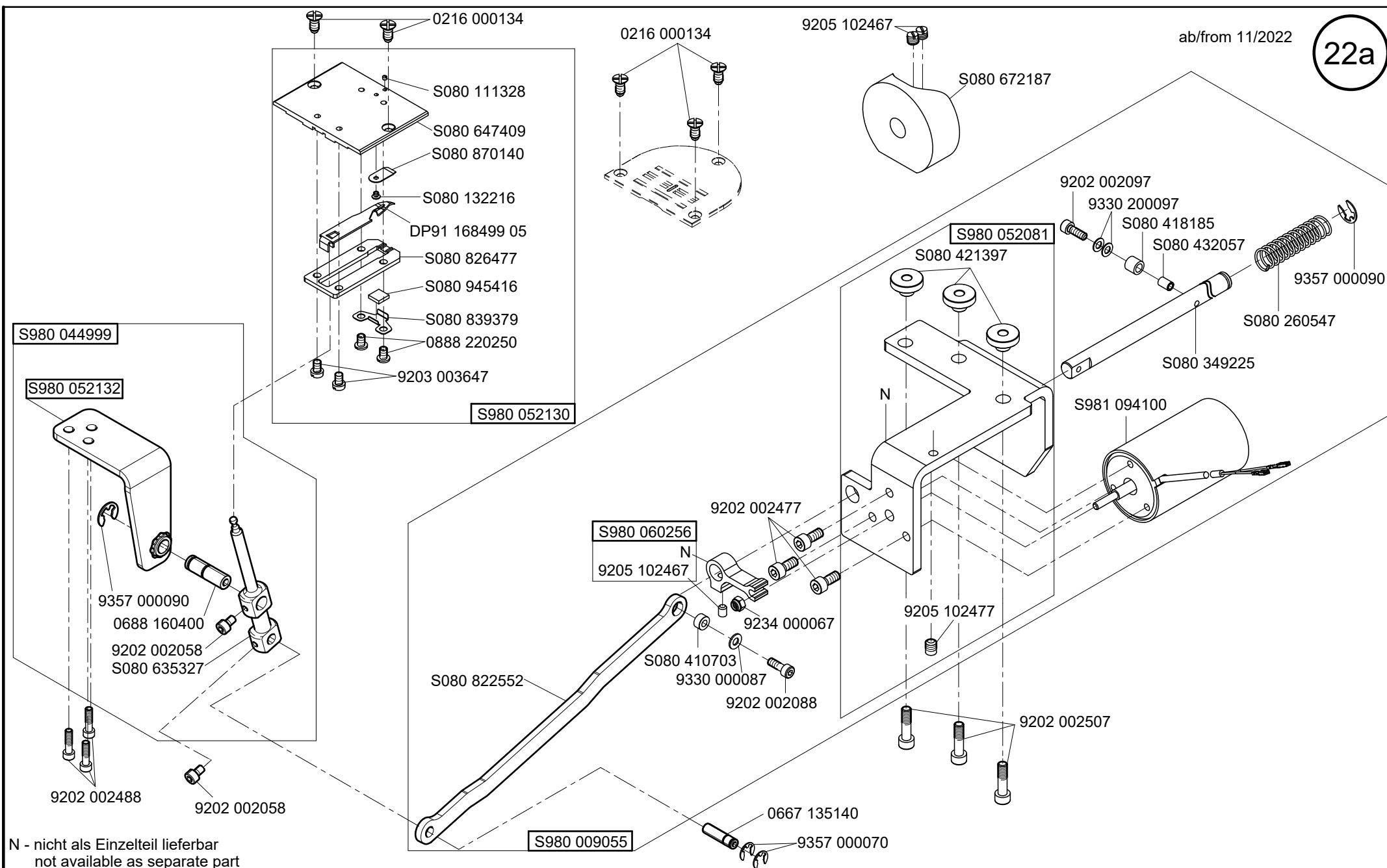
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not available as separate part

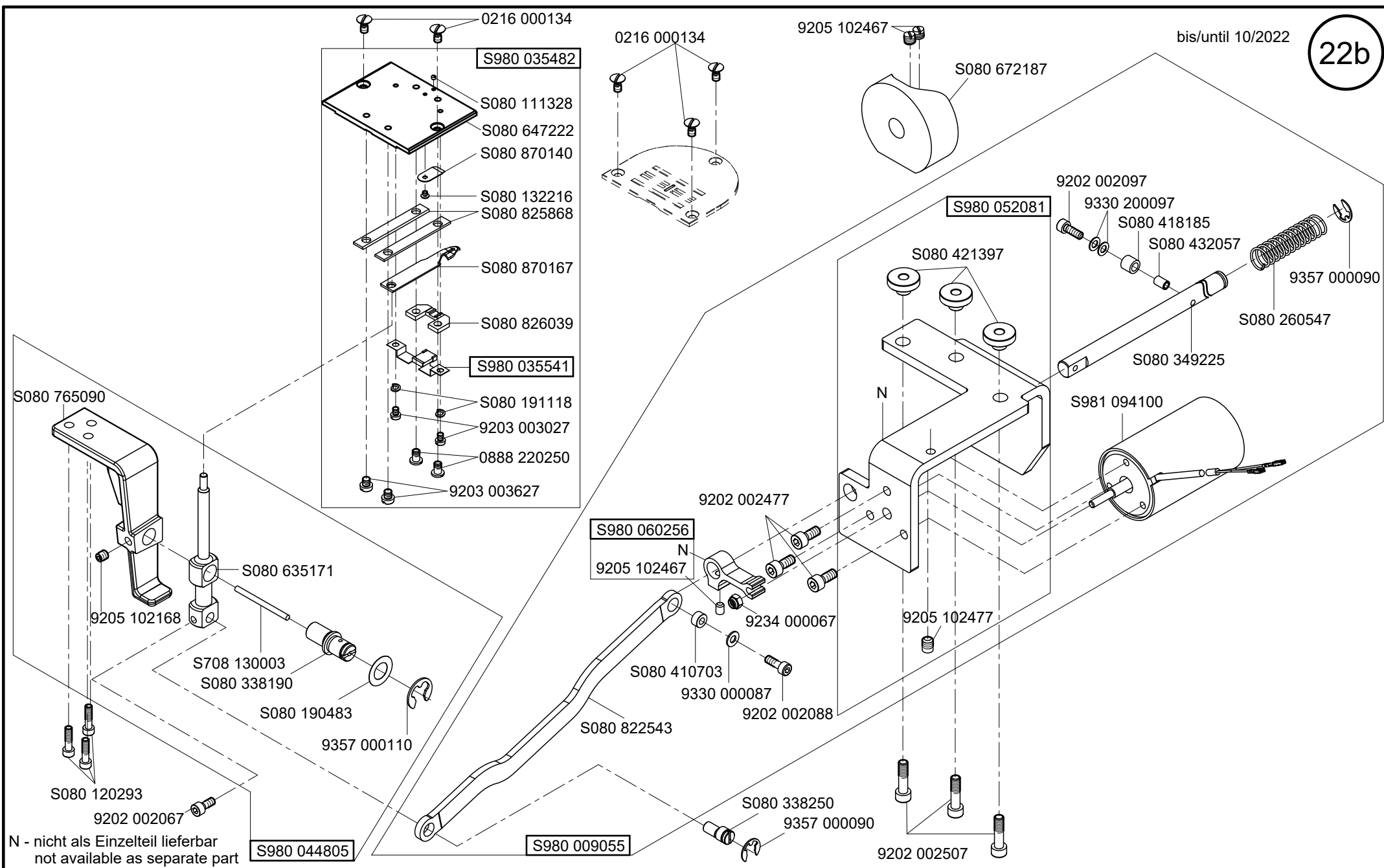


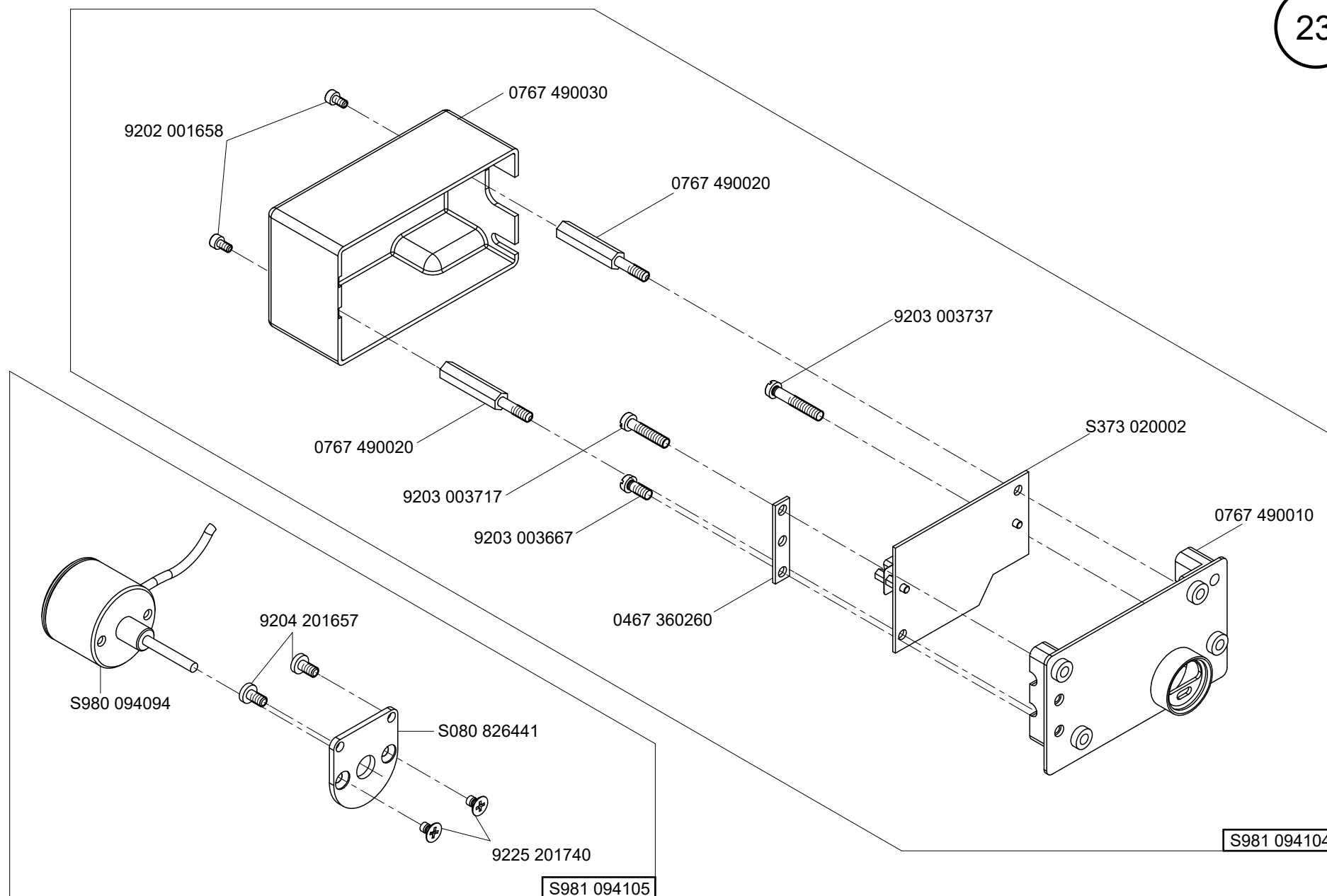
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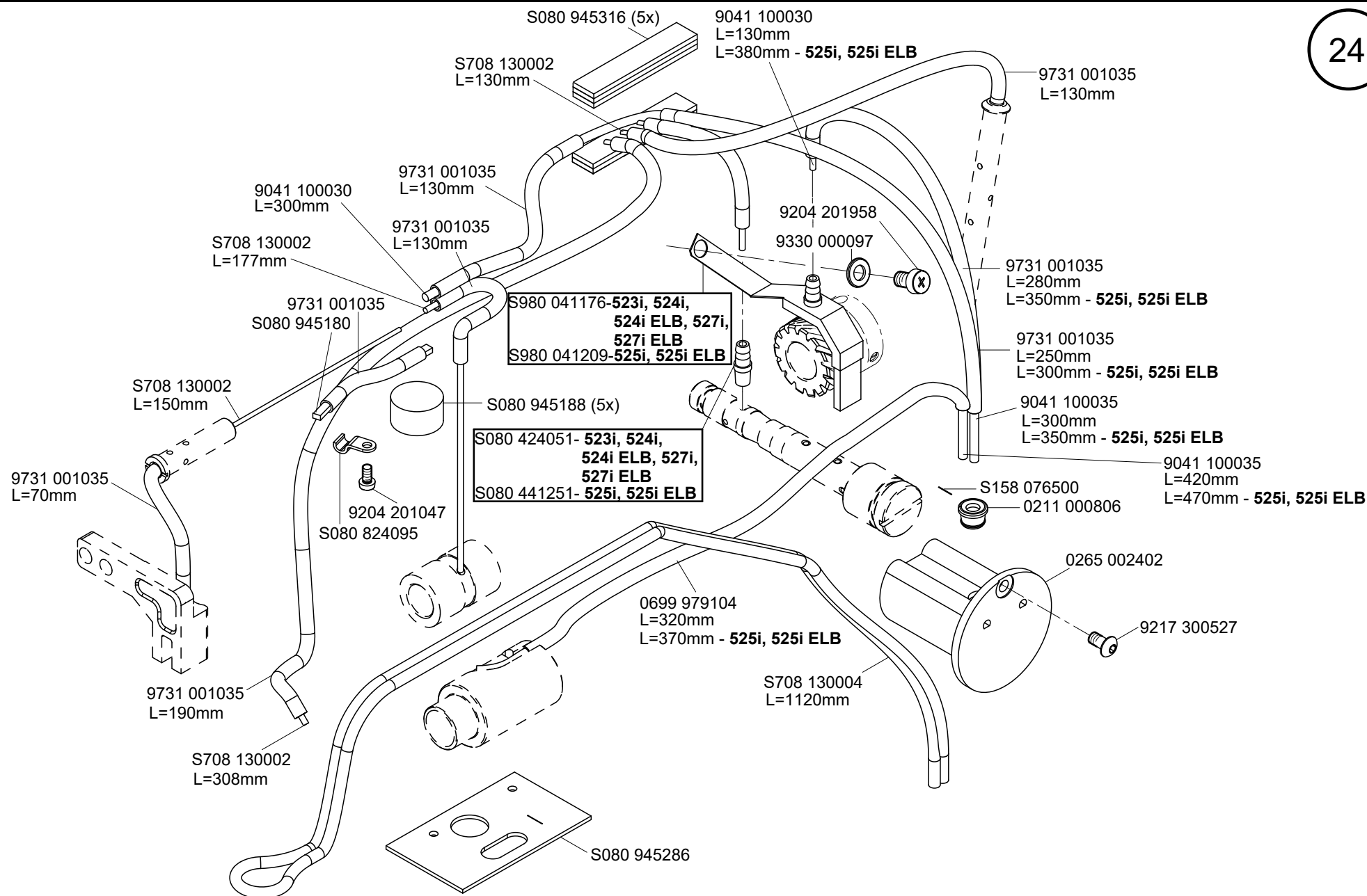


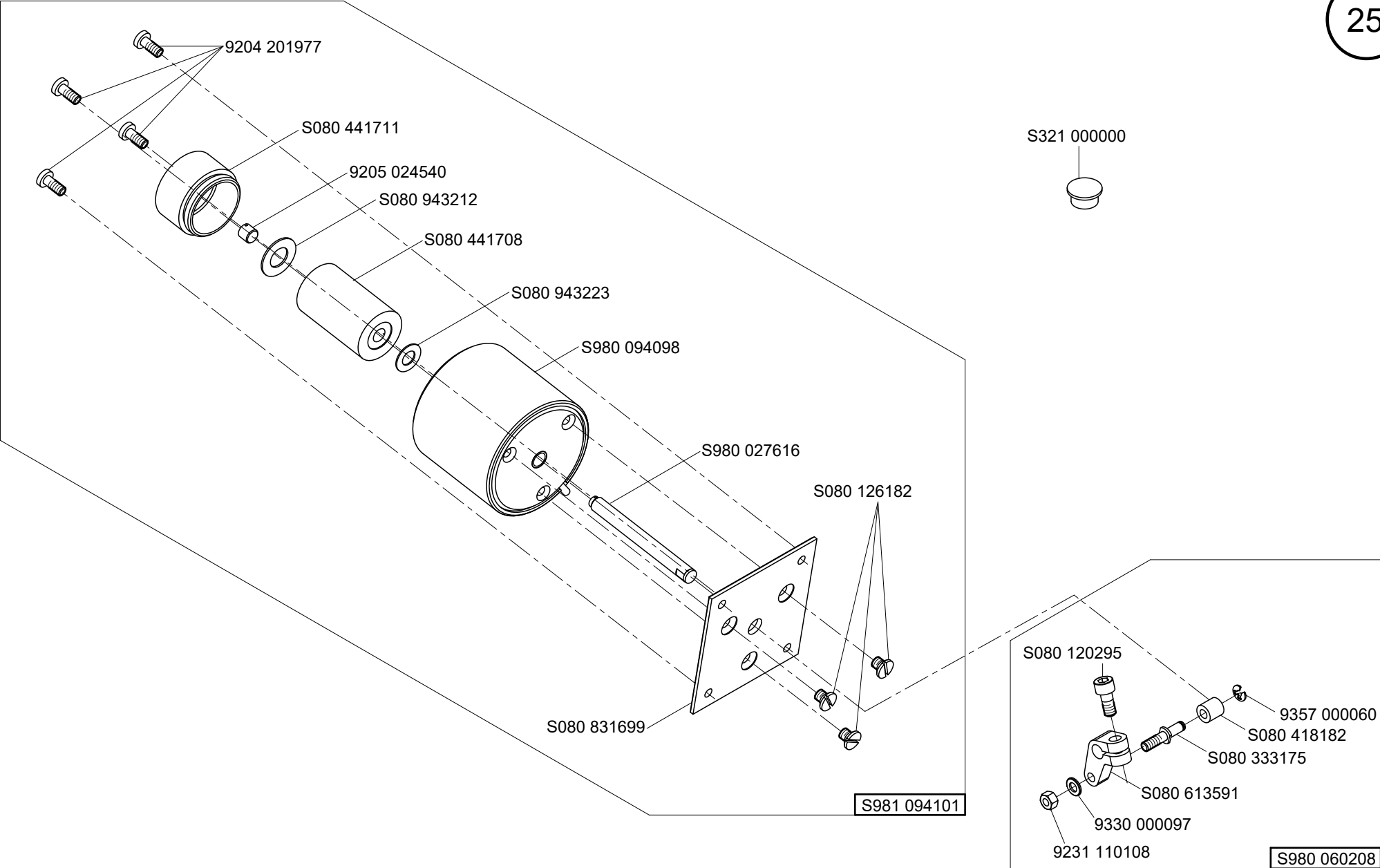
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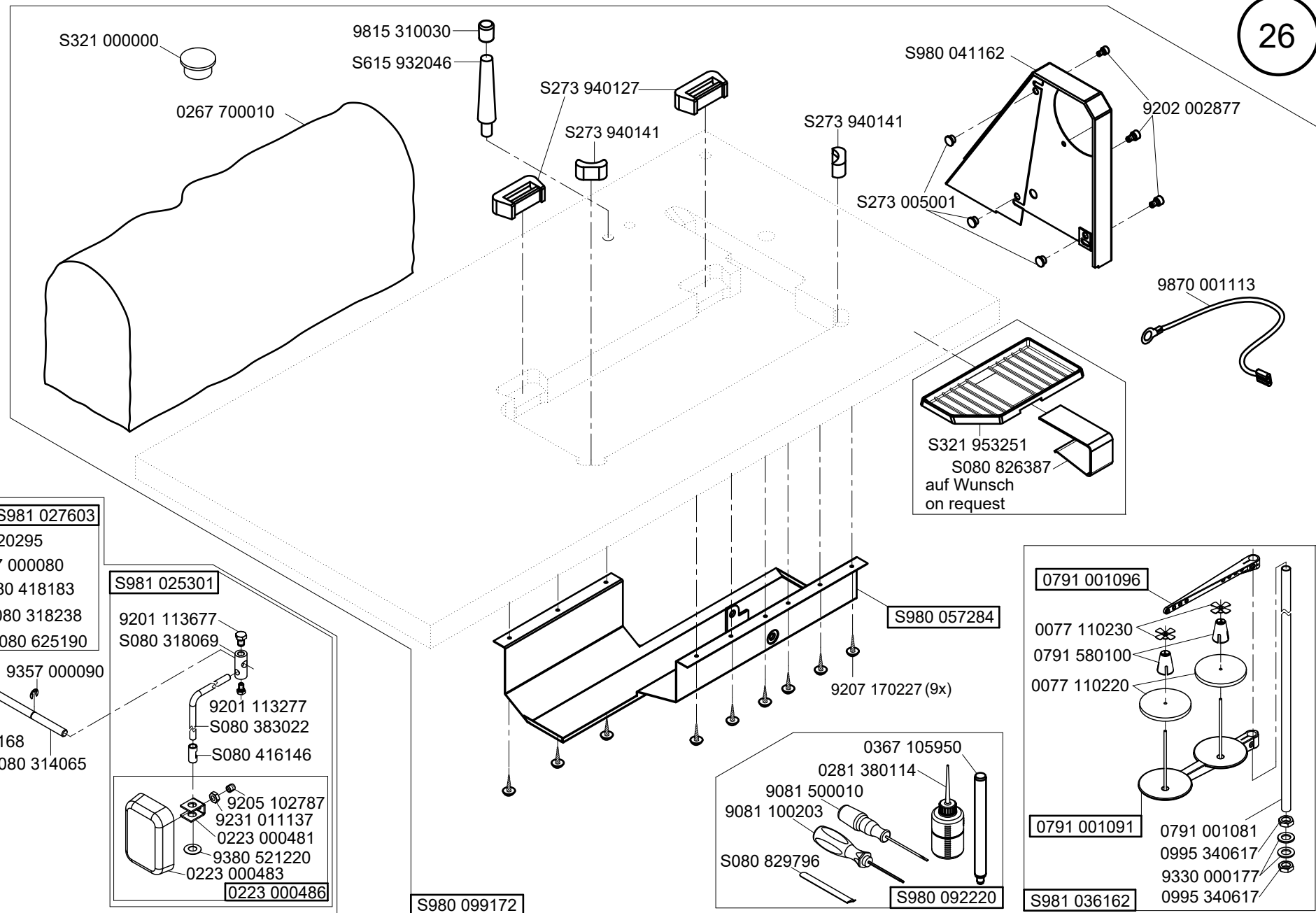


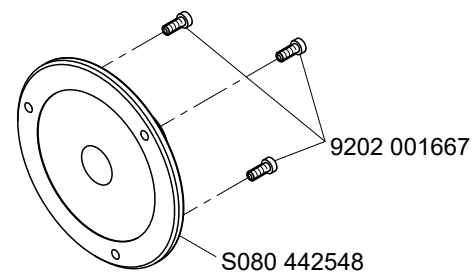
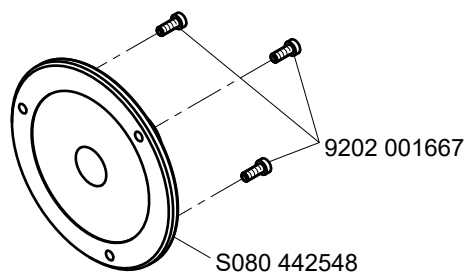
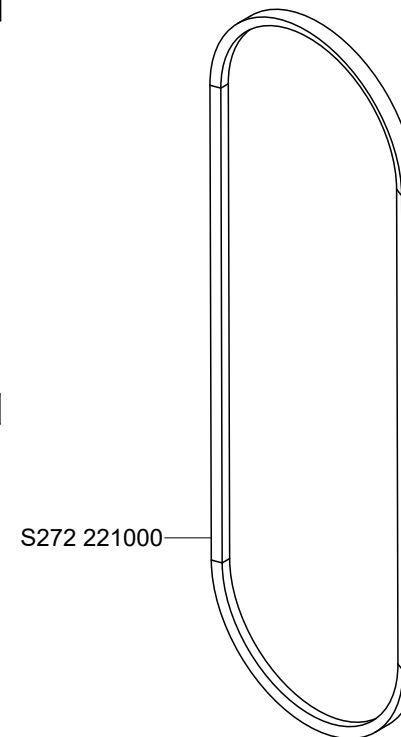
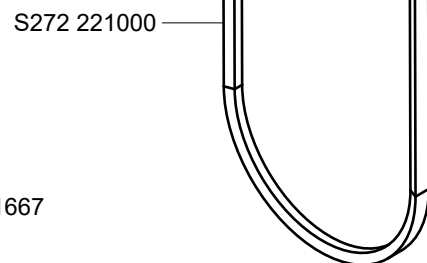
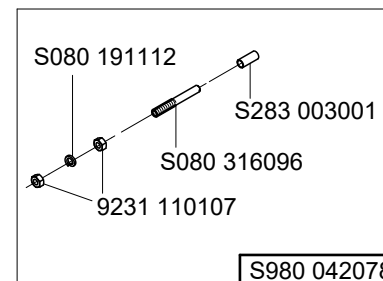
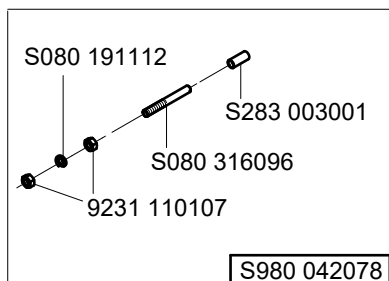
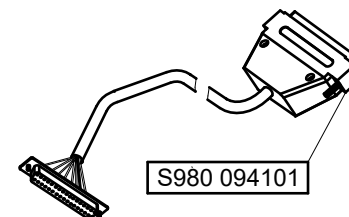
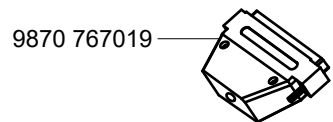


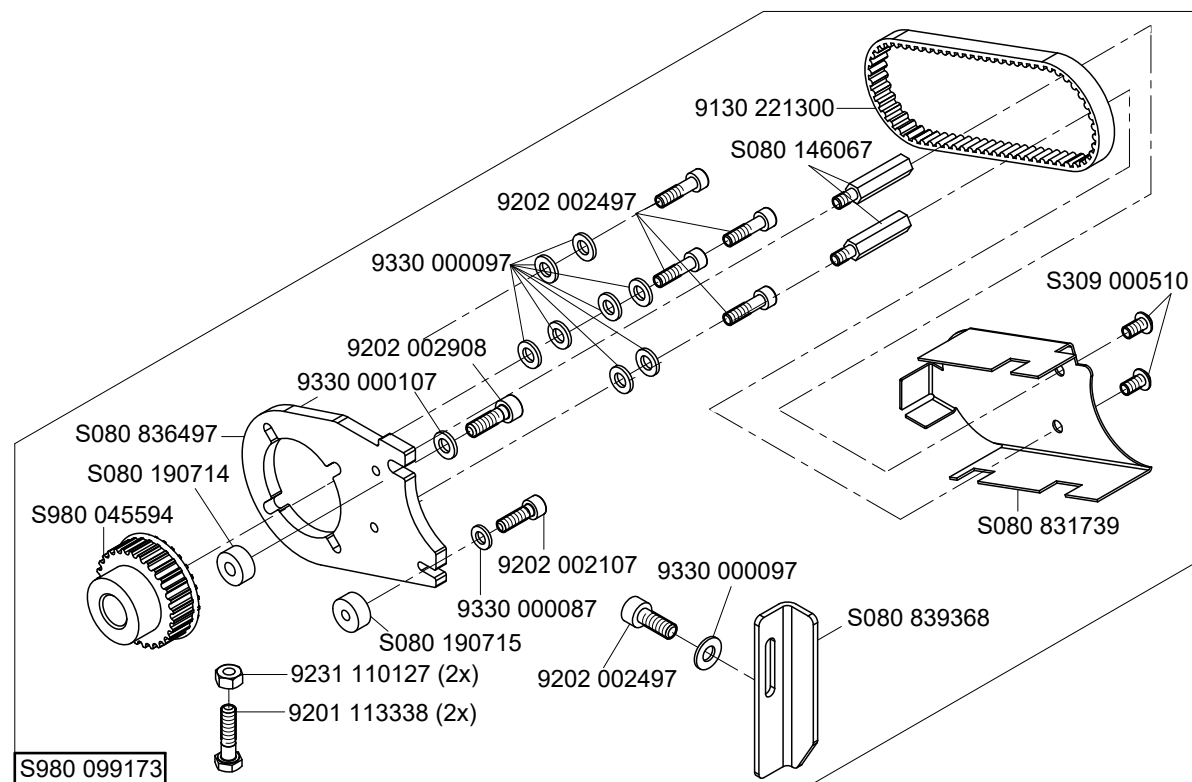
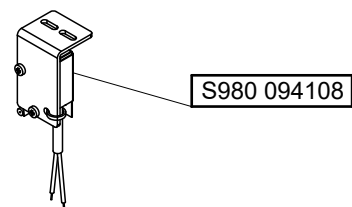
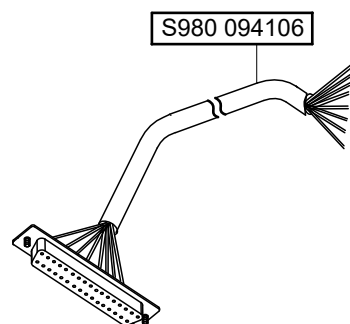
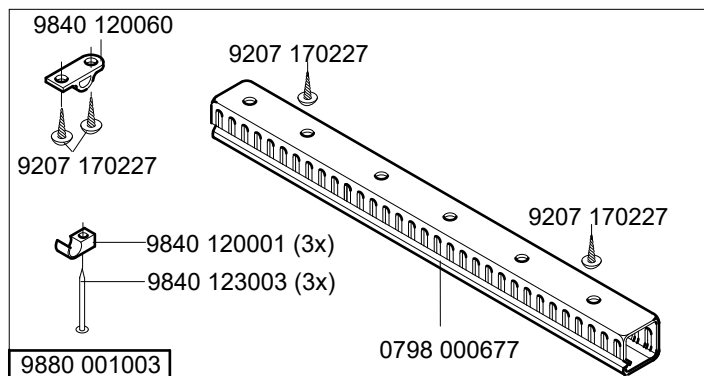


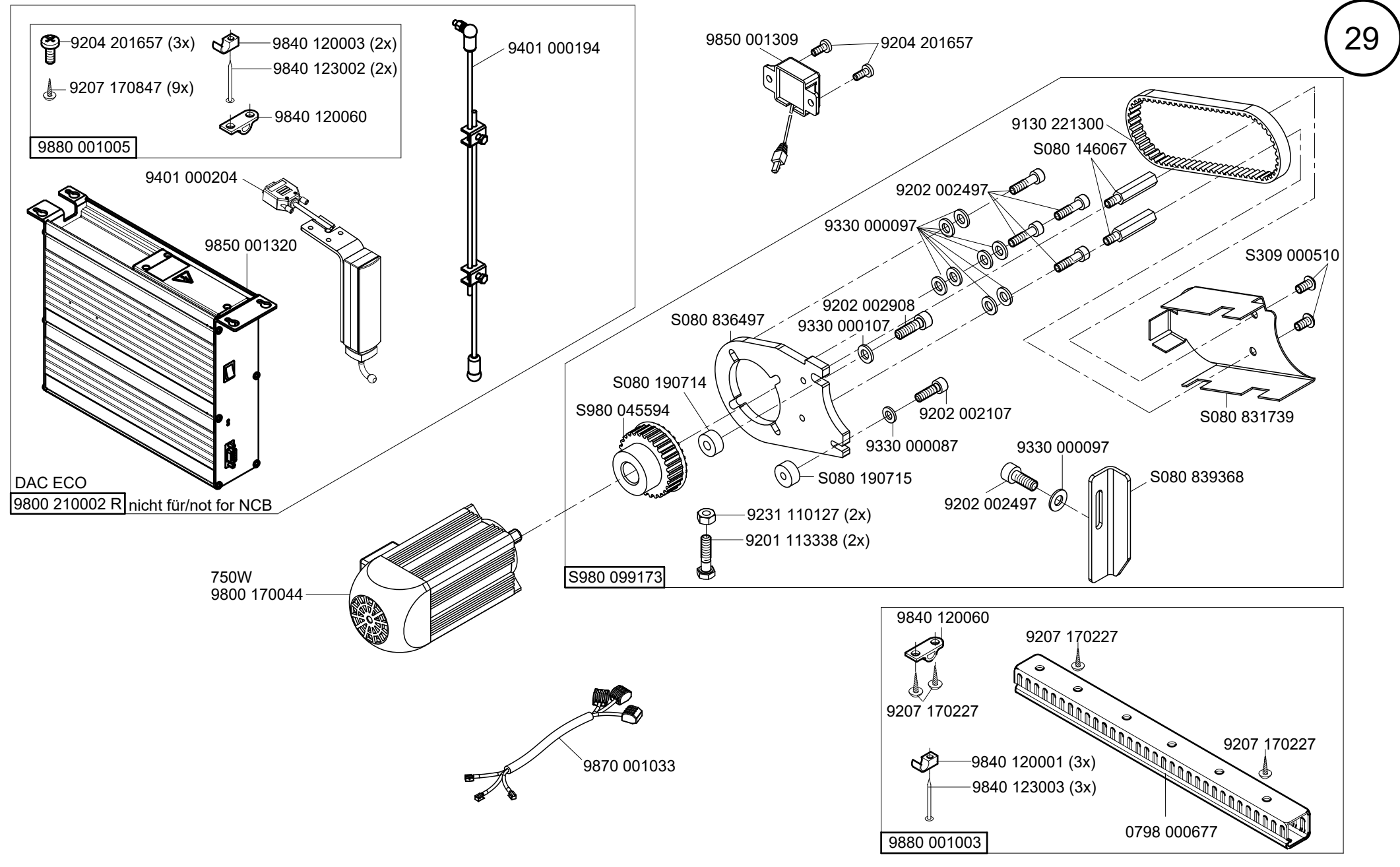


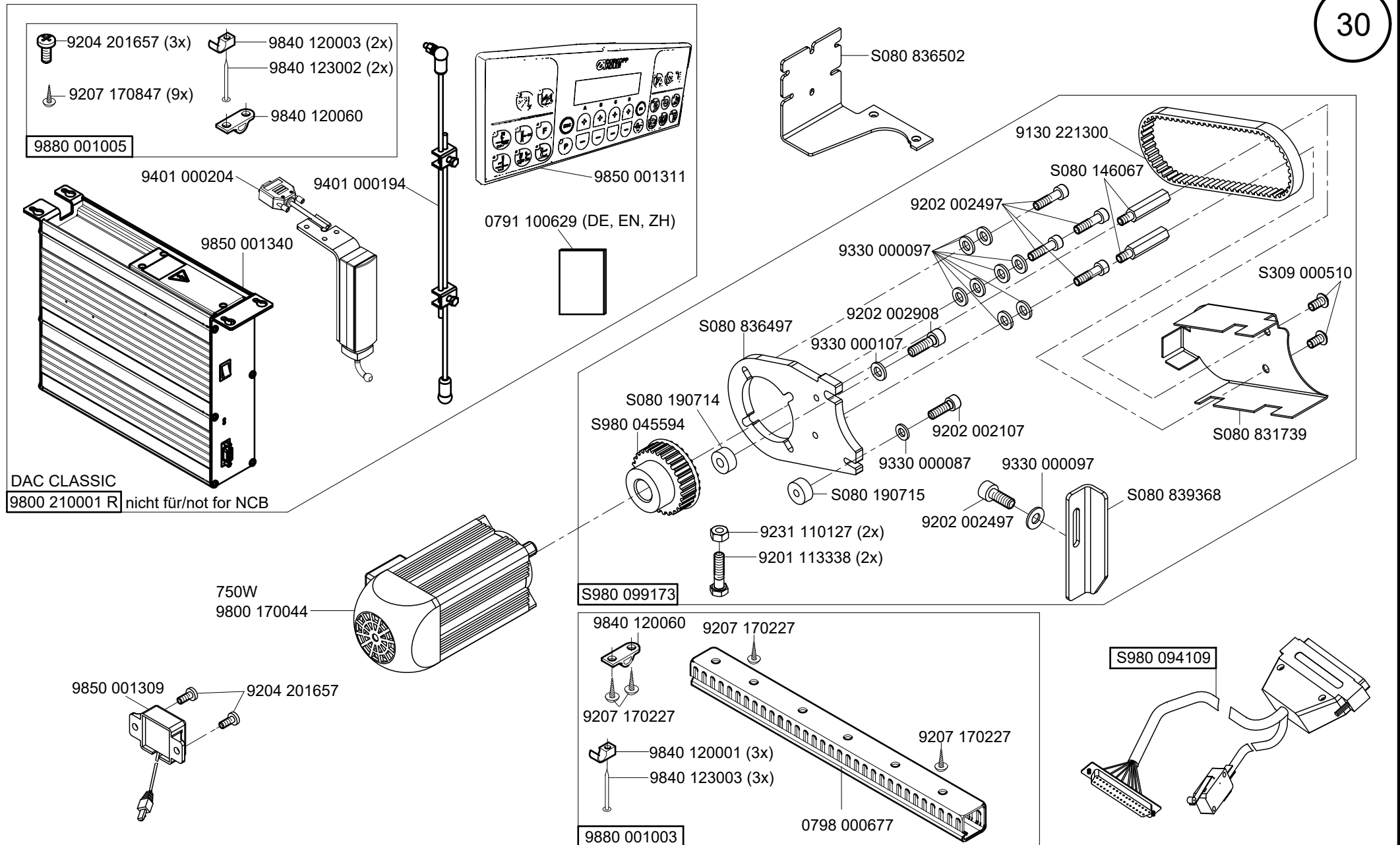


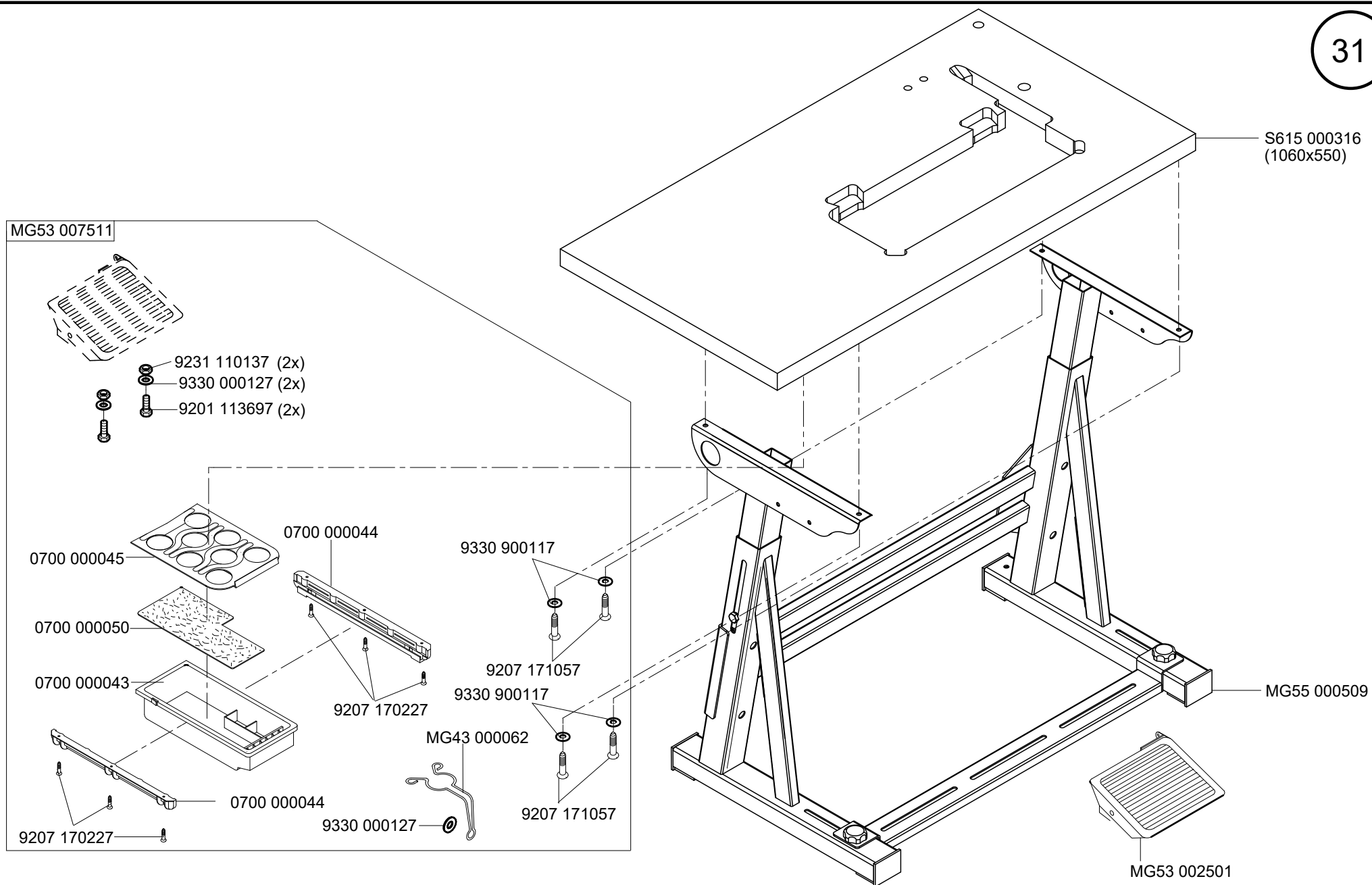


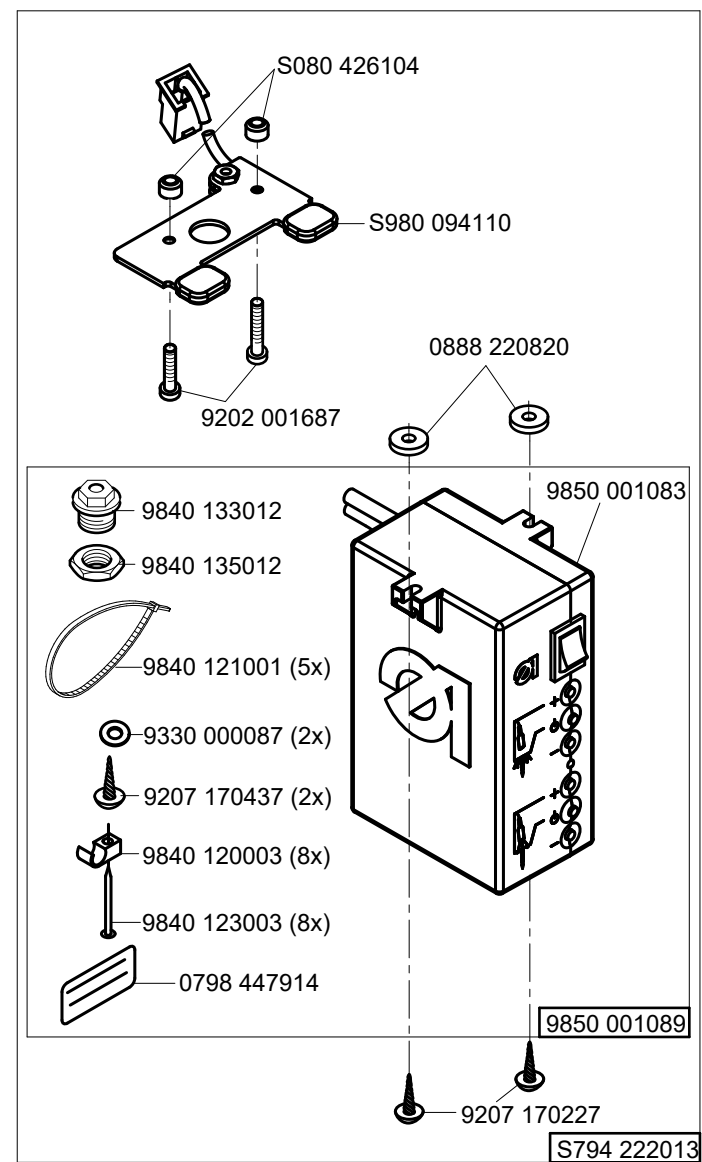
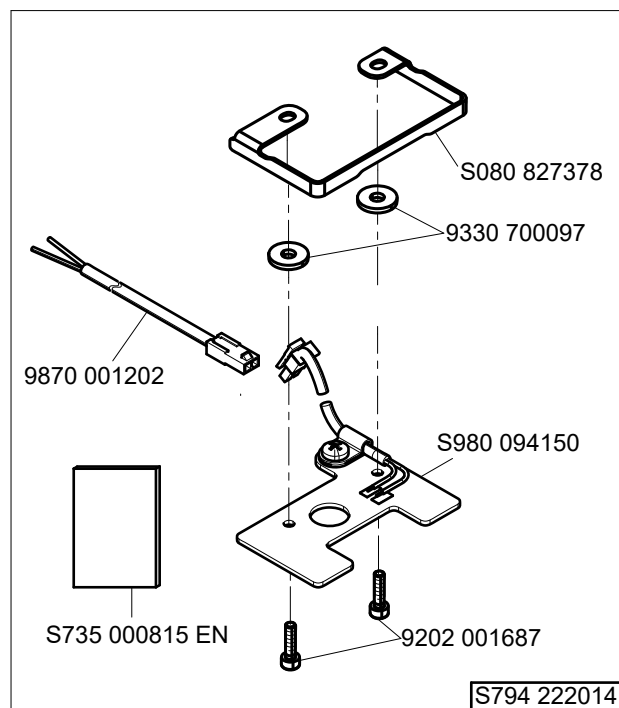
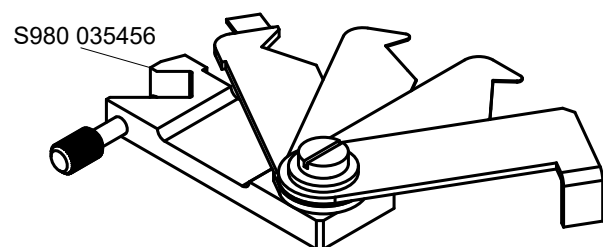


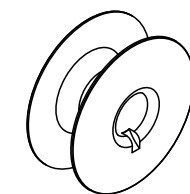
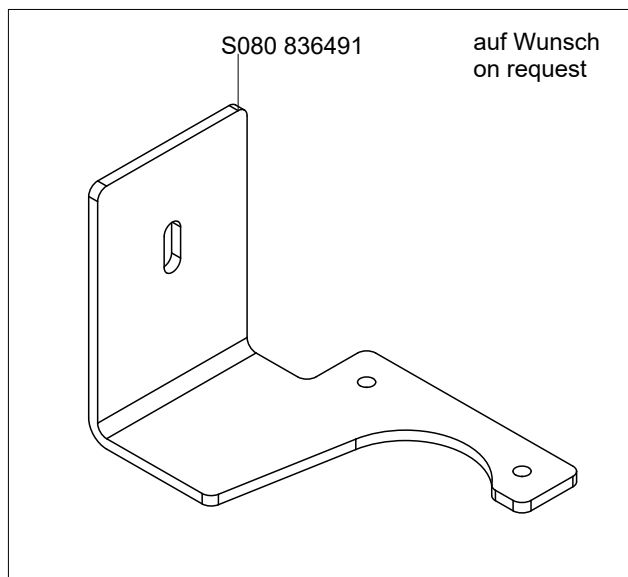




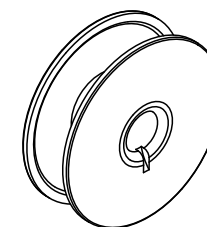




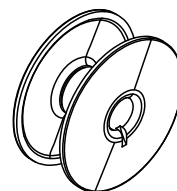




S080 685017 (5x)

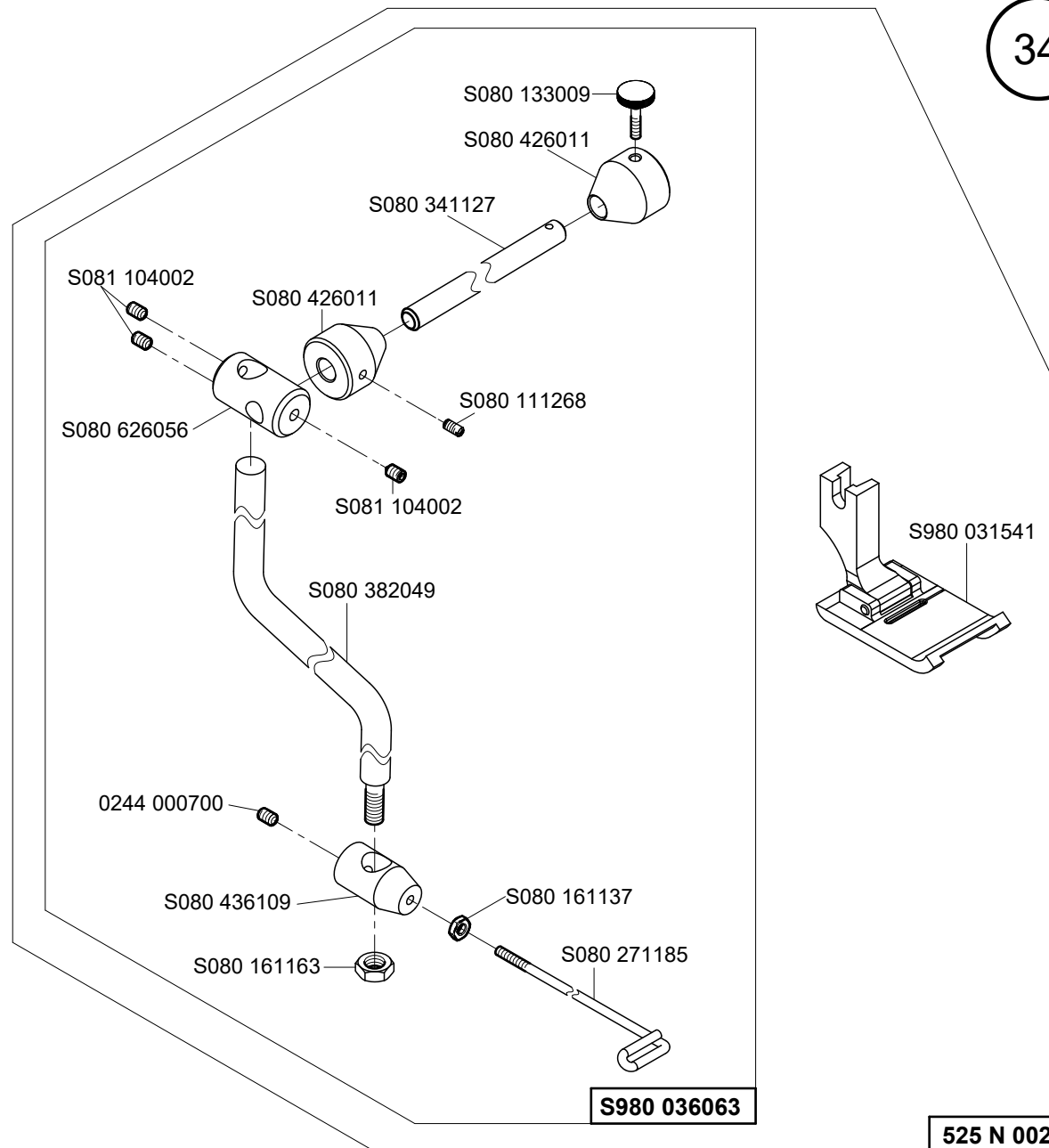
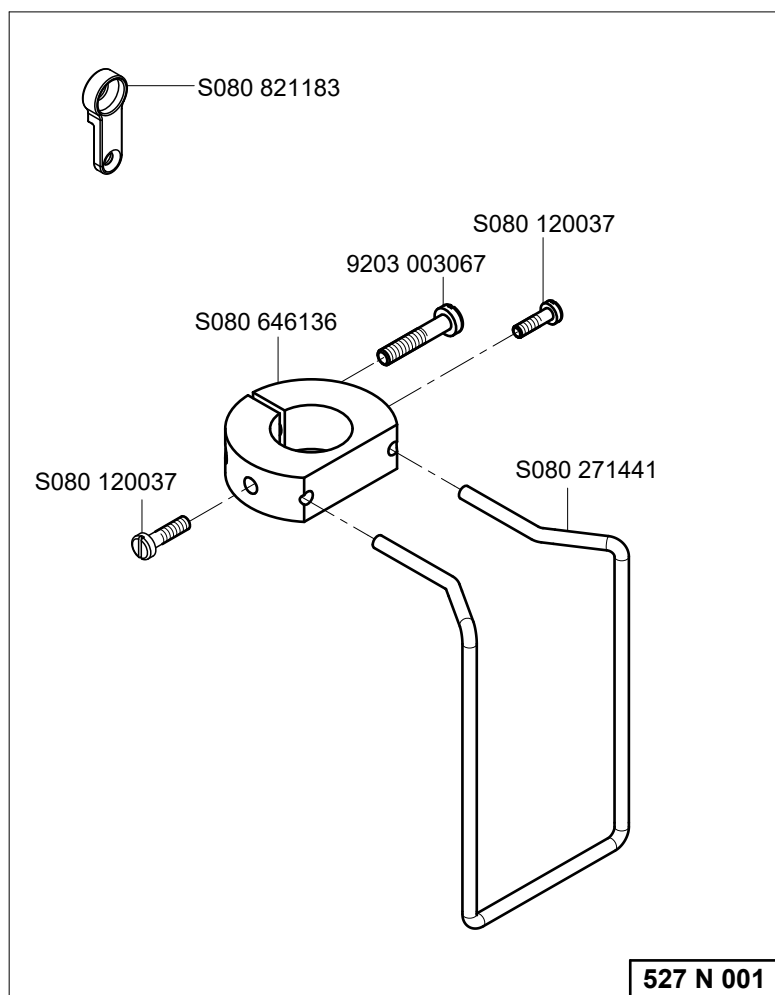
**523i**

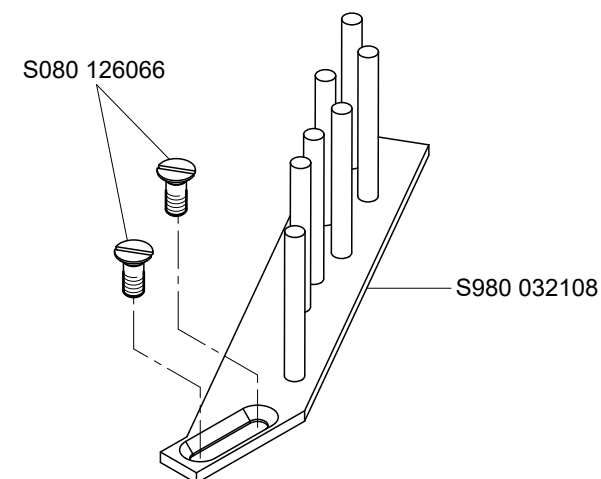
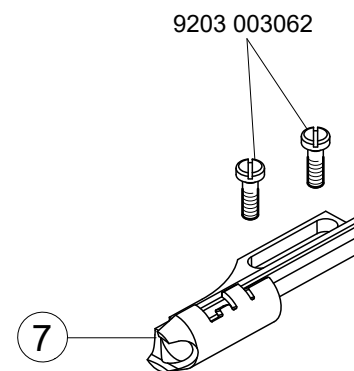
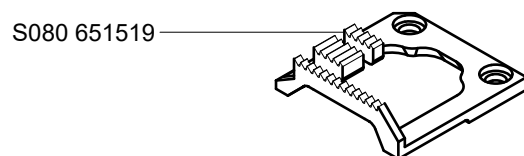
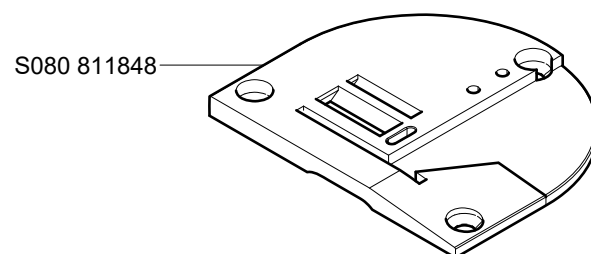
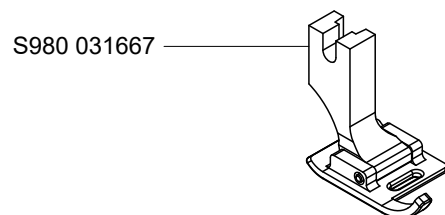
S080 685060 (5x)

**524i, 525i, 527i**

S080 685061 (5x)

**524i ELB, 525i ELB, 527i ELB**





- nutno objednat lemovací pistonek pos.7/necessary ordered be the binder pos.7

- možno objednat odvíjecí zařízení A-M 294/possible ordered be the tape roll hoder A-M 294

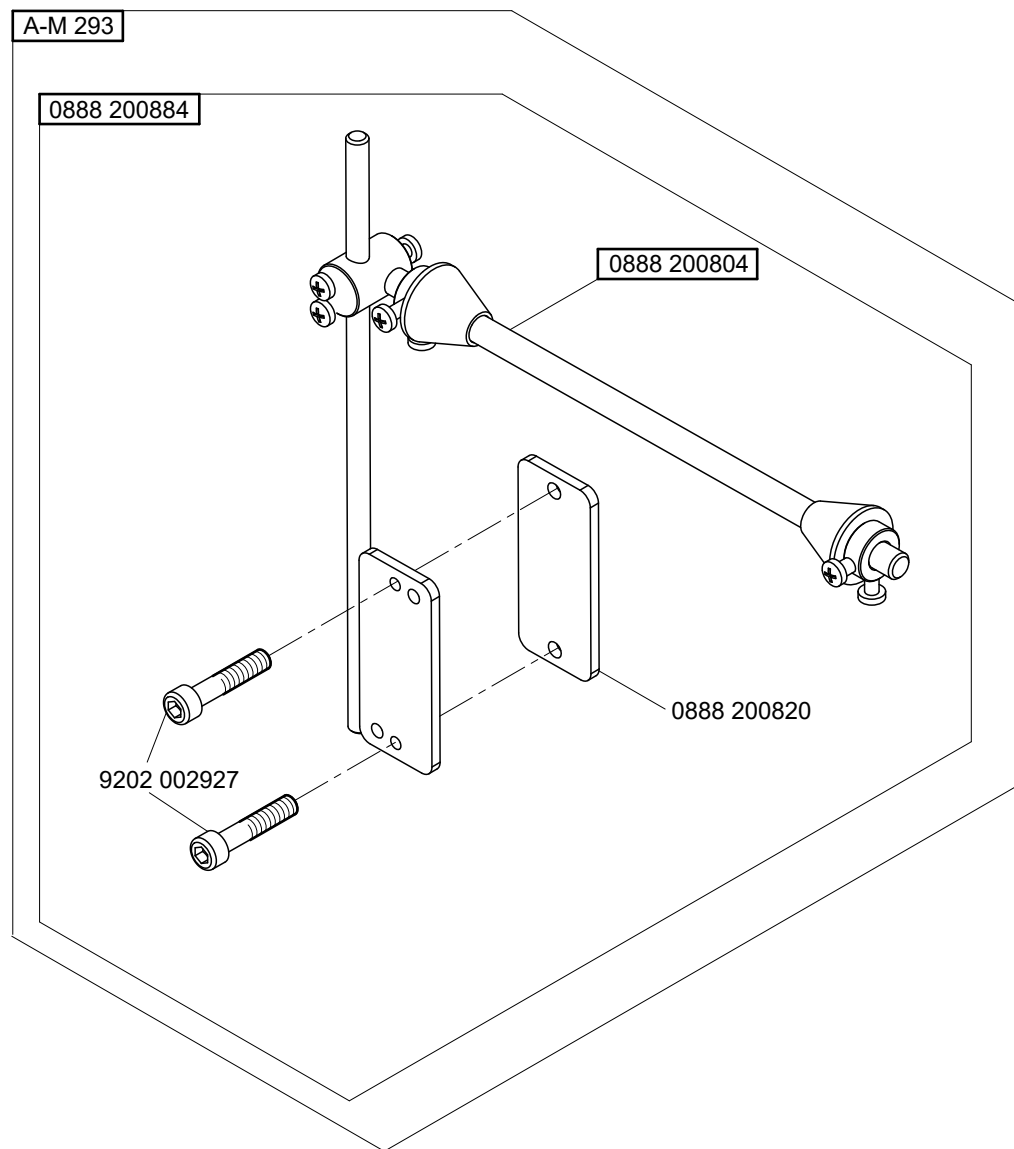
A-M 293

0888 200884

0888 200804

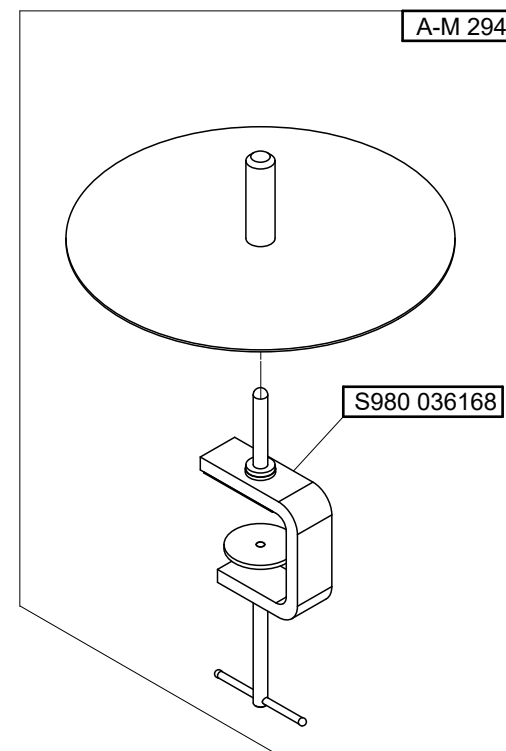
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9202 002927

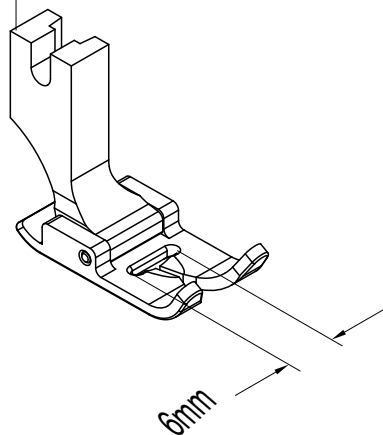


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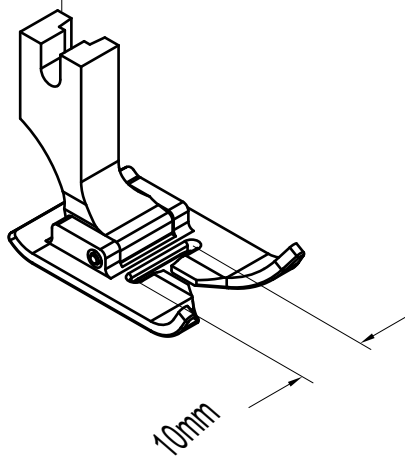
S980 036168



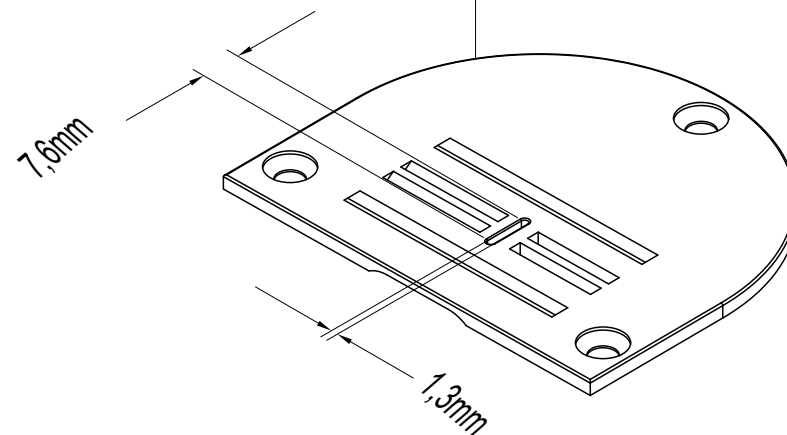
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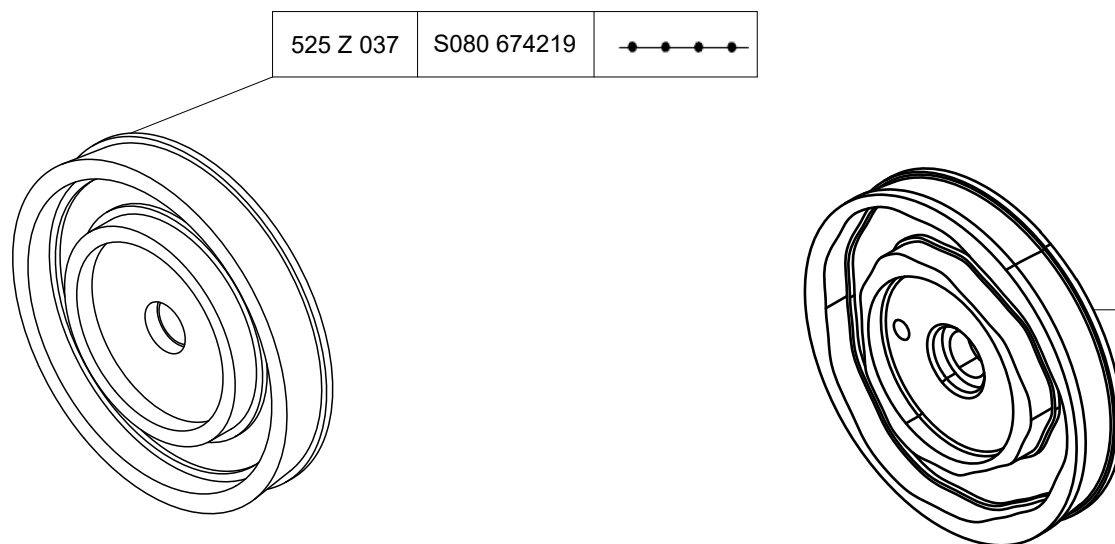


S980 031652



S080 811768





| Commercial Marking | Order number | Pattern | Width    |
|--------------------|--------------|---------|----------|
| 525 Z 038          | S080 674113  | WW      | 4,5 - 10 |
| 525 Z 039          | S080 674114  | ⌒       | 4,5 - 10 |
| 525 Z 040          | S080 674115  | Λ       | 3,5 - 6  |
| 525 Z 041          | S080 674116  | ⌒       | 4,5 - 10 |
| 525 Z 042          | S080 674117  | WW      | 3,5 - 6  |
| 525 Z 043          | S080 674118  | WW      | 4 - 6    |
| 525 Z 044          | S080 674119  | Λ       | 4 - 10   |
| 525 Z 045          | S080 674120  | ⌒       | 2 - 5    |
| 525 Z 046          | S080 674121  | WW      | 2 - 5    |
| 525 Z 047          | S080 674122  | WW      | 3,5 - 6  |
| 525 Z 048          | S080 674123  | Λ       | 4,5 - 10 |
| 525 Z 049          | S080 674124  | WW      | 4,5 - 10 |
| 525 Z 050          | S080 674125  | WW      | 2 - 6    |
| 525 Z 051          | S080 674221  | Λ       | 3,5 - 6  |
| 525 Z 052          | S080 674226  | WW      | 2 - 4,5  |
| 525 Z 053          | S080 674227  | WW      | 1 - 2,4  |
| 525 Z 054          | S080 674228  | WW      | 1,5 - 4  |
| 525 Z 055          | S080 674229  | Λ       | 3,5 - 6  |
| 525 Z 058          | S080 674235  | WW      | 4 - 10   |

| Part No./Teile-Nr. | Table/Tafel          | Part No./Teile-Nr. | Table/Tafel | Part No./Teile-Nr. | Table/Tafel        | Part No./Teile-Nr. | Table/Tafel          |
|--------------------|----------------------|--------------------|-------------|--------------------|--------------------|--------------------|----------------------|
| 0061 001050        | 3                    | 0558 006174        | 8           | 9081 500010        | 26                 | 9202 042507        | 1                    |
| 0067 320150        | 2                    | 0667 115203        | 3           | 9126 102500        | 15                 | 9203 003027        | 22b                  |
| 0077 110220        | 26                   | 0667 115210        | 2,3         | 9126 102520        | 15                 | 9203 003052        | 16                   |
| 0077 110230        | 26                   | 0667 115520        | 3           | 9126 102540        | 15                 | 9203 003057        | 2                    |
| 0099 004800        | 3                    | 0667 115640        | 2,3         | 9130 221240        | 11                 | 9203 003062        | 35                   |
| 0211 000806        | 24                   | 0667 135140        | 22a         | 9130 221300        | 28,29,30           | 9203 003067        | 34                   |
| 0211 001109        | 17                   | 0667 160170        | 13,14       | 9201 113277        | 26                 | 9203 003627        | 22b                  |
| 0216 000134        | 1,22a,22b            | 0688 160400        | 22a         | 9201 113338        | 28,29,30           | 9203 003647        | 7,10,22a             |
| 0219 000321        | 1                    | 0699 979104        | 24          | 9201 113677        | 26                 | 9203 003667        | 23                   |
| 0223 000481        | 26                   | 0700 000043        | 31          | 9201 113697        | 31                 | 9203 003677        | 8                    |
| 0223 000483        | 26                   | 0700 000044        | 31          | 9202 001658        | 23                 | 9203 003717        | 23                   |
| 0223 000486        | 26                   | 0700 000045        | 31          | 9202 001667        | 27                 | 9203 003737        | 23                   |
| 0244 000414        | 2,3                  | 0700 000050        | 31          | 9202 001687        | 32                 | 9203 312412        | 5                    |
| 0244 000700        | 6,11,12,15,<br>16,34 | 0767 100010        | 1           | 9202 002057        | 2,7                | 9204 001257        | 1,7                  |
|                    |                      | 0767 170160        | 2           | 9202 002058        | 22a                | 9204 001767        | 1                    |
| 0265 000911        | 6,16                 | 0767 490010        | 23          | 9202 002067        | 7                  | 9204 002067        | 1                    |
| 0265 002402        | 24                   | 0767 490020        | 23          | 9202 002068        | 13,14              | 9204 051277        | 1                    |
| 0267 700010        | 26                   | 0767 490030        | 23          | 9202 002087        | 7                  | 9204 051767        | 2,13,14              |
| 0268 170030        | 2                    | 0791 001081        | 26          | 9202 002088        | 13,14,22a,<br>22b  | 9204 051817        | 7                    |
| 0268 170063        | 2                    | 0791 001091        | 26          |                    |                    | 9204 101657        | 1                    |
| 0268 170070        | 2                    | 0791 001096        | 26          | 9202 002097        | 22a,22b            | 9204 201037        | 4,16                 |
| 0268 170074        | 2                    | 0791 580100        | 26          | 9202 002098        | 7,8                | 9204 201047        | 1,24                 |
| 0268 170080        | 2                    | 0798 000677        | 28,29,30    | 9202 002107        | 28,29,30           | 9204 201647        | 1                    |
| 0271 001392        | 2,3                  | 0798 447914        | 32          | 9202 002108        | 7                  | 9204 201657        | 1,14,16,23,<br>29,30 |
| 0271 001415        | 16                   | 0888 200804        | 36          | 9202 002117        | 13,14              |                    |                      |
| 0291 000159        | 5                    | 0888 200820        | 36          | 9202 002477        | 22a,22b            | 9204 201958        | 24                   |
| 0367 105950        | 26                   | 0888 200884        | 36          | 9202 002478        | 15                 | 9204 201977        | 14,25                |
| 0367 155050        | 17                   | 0888 220250        | 22a,22b     | 9202 002488        | 6,10,13,14,<br>22a | 9204 202328        | 16                   |
| 0367 170040        | 2                    | 0888 220820        | 32          |                    |                    | 9204 211997        | 13,14                |
| 0367 170083        | 2                    | 0990 240155        | 1           | 9202 002497        | 28,29,30           | 9205 024540        | 25                   |
| 0396 170060        | 2                    | 0992 016580        | 18,19,20,21 | 9202 002507        | 22a,22b            | 9205 101548        | 5                    |
| 0396 170080        | 2                    | 0993 021160        | 7           | 9202 002877        | 26                 | 9205 101568        | 7                    |
| 0396 170270        | 2                    | 0995 340617        | 26          | 9202 002887        | 6                  | 9205 101827        | 5                    |
| 0396 170282        | 2                    | 0998 861590        | 2           | 9202 002908        | 28,29,30           | 9205 101847        | 1,3,11,15            |
| 0396 170283        | 2                    | 0999 201114        | 1           | 9202 002927        | 36                 | 9205 101848        | 5,7                  |
| 0467 110220        | 3                    | 9041 100030        | 24          | 9202 022438        | 11                 | 9205 101868        | 3                    |
| 0467 360260        | 23                   | 9041 100035        | 24          | 9202 042067        | 15                 | 9205 101888        | 4                    |
| 0556 000821 A      | 13,14                | 9041 102030        | 4           | 9202 042327        | 5,7                | 9205 101918        | 4                    |
| 0556 003087        | 16                   | 9050 050001        | 16          | 9202 042477        | 11                 | 9205 102148        | 2                    |
| 0556 003088        | 16                   | 9081 100203        | 26          | 9202 042497        | 4                  | 9205 102168        | 2,22b                |

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| 9205 102188        | 6,8                                     | 9332 500110        | 7                    | 9850 001083        | 32          | S080 120239              | 9           |
| 9205 102467        | 11,12,22a,<br>22b                       | 9333 000090        | 1,16                 | 9850 001089        | 32          | S080 120269              | 16          |
| 9205 102473        | 4,9                                     | 9334 001120        | 2                    | 9850 001309        | 29,30       | S080 120295              | 25,26       |
| 9205 102477        | 4,5,13,14,<br>22a,22b                   | 9352 000090        | 12                   | 9850 001311        | 30          | S080 120364              | 14          |
| 9205 102487        | 4,8,12                                  | 9352 000100        | 12                   | 9850 001320        | 29          | S080 120425              | 16          |
| 9205 102497        | 11                                      | 9352 000180        | 11                   | 9850 001340        | 30          | S080 120543              | 9           |
| 9205 102787        | 26                                      | 9352 000300        | 12                   | 9870 001033        | 29          | S080 120589              | 5,6,8       |
| 9205 102798        | 12                                      | 9353 000140        | 16                   | 9870 001113        | 26          | S080 120601              | 16          |
| 9206 100637        | 16                                      | 9353 000198        | 16                   | 9870 001202        | 32          | S080 121157              | 15          |
| 9207 170227        | 26,28,29,30,<br>31,32                   | 9354 010450        | 11                   | 9870 767019        | 27          | S080 122008              | 8           |
| 9207 170437        | 32                                      | 9357 000050        | 2                    | 9880 001003        | 28,29,30    | S080 124050              | 4           |
| 9207 170847        | 29,30                                   | 9357 000060        | 9,14,25              | 9880 001005        | 29,30       | S080 126066              | 35          |
| 9207 171057        | 31                                      | 9357 000070        | 15,22a               | DP91168499 05      | 22a         | S080 126182              | 25          |
| 9217 300527        | 14,24                                   | 9357 000080        | 9,26                 | MG43 000062        | 31          | S080 131027              | 3           |
| 9225 201740        | 23                                      | 9357 000090        | 13,14,22a,<br>22b,26 | MG53 002501        | 31          | S080 131474              | 5           |
| 9225 201750        | 12                                      | 9357 000110        | 22b                  | MG53 007511        | 31          | S080 132216              | 22a,22b     |
| 9231 011137        | 26                                      | 9380 521220        | 26                   | MG55 000509        | 31          | S080 133009              | 34          |
| 9231 110057        | 7                                       | 9401 000194        | 29,30                | S072 500100        | 31          | S080 133022              | 8           |
| 9231 110107        | 27                                      | 9401 000204        | 29,30                | S080 084004        | 7           | S080 135026              | 8           |
| 9231 110108        | 25                                      | 9731 001021        | 16                   | S080 111094        | 16          | S080 136023              | 9           |
| 9231 110127        | 10,28,29,30                             | 9731 001035        | 5,16,24              | S080 111099        | 7           | S080 138009              | 4           |
| 9231 110137        | 2,31                                    | 9731 005004        | 2                    | S080 111126        | 4           | S080 141088              | 11          |
| 9234 000067        | 22a,22b                                 | 9800 170044        | 29,30                | S080 111214        | 4           | S080 141133              | 15          |
| 9234 000087        | 8                                       | 9800 210001 R      | 30                   | S080 111219        | 16          | S080 141157              | 8           |
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| 9330 000067        | 1                                       | 9815 310030        | 26                   | S080 111252        | 16          | S080 146067              | 28,29,30    |
| 9330 000087        | 5,7,8,13,14,<br>22a,22b,28,<br>29,30,32 | 9840 120001        | 28,29,30             | S080 111268        | 34          | S080 161137              | 34          |
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| 9330 000107        | 28,29,30                                | 9840 120029        | 1                    | S080 111343        | 16          | S080 161233              | 6           |
| 9330 000127        | 31                                      | 9840 120030        | 1                    | S080 112015        | 4           | S080 161234              | 8           |
| 9330 000177        | 26                                      | 9840 120060        | 28,29,30             | S080 113115        | 5           | S080 161333              | 10          |
| 9330 200097        | 22a,22b                                 | 9840 120203        | 16                   | S080 113122        | 9           | S080 190346              | 8,10        |
| 9330 700097        | 32                                      | 9840 121001        | 32                   | S080 113123        | 9           | S080 190483              | 22b         |
| 9330 900117        | 31                                      | 9840 123002        | 29,30                | S080 117030        | 8           | S080 190526              | 6           |
|                    |                                         | 9840 123003        | 28,29,30,32          | S080 118061        | 3           | S080 190554              | 9           |
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|                    |                                         | 9840 133012        | 32                   | S080 120050        | 10          | S080 190715              | 28,29,30    |
|                    |                                         | 9840 135012        | 32                   | S080 120062        | 4           | S080 191112              | 27          |
|                    |                                         | 9840 730016        | 16                   | S080 120222        | 11          | S080 191117              | 8           |
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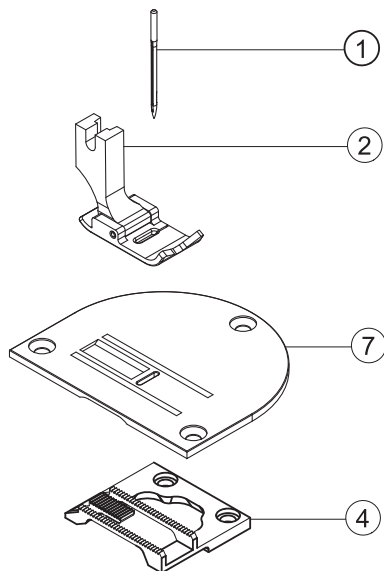
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| S080 271184        | 1                 | S080 382102        | 10          | S080 441287        | 16          | S080 646136        | 34          |
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| S080 271441        | 34                | S080 410569        | 8           | S080 442674        | 7           | S080 647398        | 7           |
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| S080 318069        | 26                | S080 416147        | 3           | S080 570051        | 12          | S080 674114        | 38          |
| S080 318103        | 11                | S080 418182        | 25          | S080 612109        | 15          | S080 674115        | 38          |
| S080 318144        | 15                | S080 418183        | 26          | S080 613152        | 11          | S080 674116        | 38          |
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| S080 328005        | 4                 | S080 422228        | 13,14       | S080 613495        | 15          | S080 674122        | 38          |
| S080 333175        | 25                | S080 424051        | 5,16,24     | S080 613519        | 6,8         | S080 674123        | 38          |
| S080 335105        | 6                 | S080 424051        | 16,24       | S080 613591        | 25          | S080 674124        | 8,38        |
| S080 335122        | 8                 | S080 424060        | 16          | S080 613594        | 14          | S080 674125        | 38          |
| S080 335149        | 6                 | S080 424060        | 16          | S080 613605        | 7           | S080 674219        | 38          |
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| S080 677041        | 21          | S080 825743        | 16          | S080 945316        | 24          | S425 061000        | 15                  |
| S080 680023        | 18,19       | S080 825744        | 16          | S080 945317        | 9           | S520 001000        | 27                  |
| S080 680051        | 20,21       | S080 825868        | 22b         | S080 945318        | 16          | S520 007001        | 27                  |
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| S080 683052        | 18,19,20,21 | S080 826387        | 26          | S080 951327        | 6           | S520 009300        | 30                  |
| S080 683053        | 18,19,20,21 | S080 826396        | 14          | S080 952469        | 7           | S520 009302 NCB    | 29                  |
| S080 683063        | 18,19,20,21 | S080 826441        | 23          | S080 953159        | 4           | S520 009302        | 29                  |
| S080 683067        | 18,19,20,21 | S080 826442        | 7           | S080 954063        | 7           | S522 000006        | 17                  |
| S080 683083        | 18,19,20,21 | S080 826443        | 7           | S080 990134        | 16          | S522 000235        | 17                  |
| S080 683104        | 18,19,20,21 | S080 826462        | 16          | S081 104002        | 34          | S522 005227        | 17                  |
| S080 685017        | 33          | S080 826477        | 22a         | S111 200000        | 6,8,15      | S522 005229        | 17                  |
| S080 685060        | 33          | S080 827179        | 16          | S158 076500        | 24          | S522 005404        | 17                  |
| S080 685061        | 33          | S080 827180        | 1           | S272 221000        | 27          | S522 005406        | 17                  |
| S080 686020        | 16          | S080 827378        | 32          | S273 005001        | 26          | S522 005413        | 17                  |
| S080 690029        | 18,19,20,21 | S080 829796        | 26          | S273 007000        | 6           | S522 006008        | 17                  |
| S080 690045        | 18,19,20,21 | S080 831494        | 1           | S273 940127        | 26          | S522 006010        | 17                  |
| S080 721173        | 1           | S080 831699        | 25          | S273 940141        | 26          | S522 006036        | 17                  |
| S080 724132        | 16          | S080 831736        | 1           | S273 959814        | 7           | S562 002000        | 26                  |
| S080 724134        | 16          | S080 831739        | 28,29,30    | S283 003001        | 27          | S615 000316        | 31                  |
| S080 725023        | 16          | S080 831770        | 1           | S309 000510        | 28,29,30    | S615 932046        | 26                  |
| S080 765090        | 22b         | S080 836491        | 33          | S311 515097        | 16          | S708 002105        | 5,6                 |
| S080 811768        | 37          | S080 836497        | 28,29,30    | S311 733240        | 16          | S708 130002        | 5,8,11,15,<br>16,24 |
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| S080 814014        | 10          | S080 839361        | 9           | S315 264294        | 3           | S708 130003        | 6,22b               |
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| S080 821183        | 34          | S080 945170        | 16          | S324 060093        | 12          | S980 000293        | 36                  |
| S080 822544        | 3           | S080 945180        | 24          | S324 510900        | 11          | S980 000294        | 36                  |
| S080 822543        | 22b         | S080 945185        | 16          | S324 910093        | 16          | S980 000312        | 35                  |
| S080 822552        | 22a         | S080 945188        | 24          | S324 920086        | 16          | S980 008250        | 18                  |
| S080 823149        | 1           | S080 945283        | 16          | S324 920796        | 16          | S980 008253        | 19                  |
| S080 824095        | 24          | S080 945285        | 16          | S373 020002        | 23          | S980 008255        | 20                  |

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| S980 021422        | 5           | S980 041278        | 7           | S980 060233        | 6           | S981 020472        | 1,2         |
| S980 022126        | 13,14       | S980 042078        | 27          | S980 060234        | 6           | S981 020473        | 1,2         |
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| S980 025312        | 2,3         | S980 043301        | 13,14       | S980 060254        | 2           | S981 021418        | 4           |
| S980 025315        | 3           | S980 043318        | 15          | S980 060256        | 22a,22b     | S981 021419        | 4           |
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| S980 031541        | 34          | S980 043378        | 6,8         | S980 060261        | 13          | S981 021426        | 4           |
| S980 031586        | 37          | S980 043380        | 1           | S980 060262        | 7           | S981 021429        | 4           |
| S980 031652        | 37          | S980 043516        | 4           | S980 060263        | 7           | S981 022891        | 15          |
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| S980 035318        | 4           | S980 044408        | 11          | S980 060269        | 4           | S981 025301        | 26          |
| S980 035328        | 16          | S980 044717        | 11          | S980 060270        | 4           | S981 025316        | 3           |
| S980 035347        | 16          | S980 044805        | 22b         | S980 060273        | 4           | S981 026197        | 5,6,7       |
| S980 035376        | 6           | S980 044847        | 8           | S980 060309        | 4           | S981 026200        | 5,6,7       |
| S980 035405        | 16          | S980 044914        | 8           | S980 060310        | 4           | S981 026201        | 5,8         |
| S980 035406        | 16          | S980 044999        | 22a         | S980 081122        | 18,19       | S981 026202        | 5,6,7       |
| S980 035420        | 11          | S980 045330        | 12          | S980 081126        | 18          | S981 027603        | 26          |
| S980 035422        | 11          | S980 045422        | 8           | S980 081160        | 19          | S981 036162        | 26          |
| S980 035430        | 6           | S980 045578        | 12          | S980 081187        | 20          | S981 043517        | 12          |
| S980 035441        | 11          | S980 045587        | 12          | S980 081188        | 20,21       | S981 052087        | 13          |
| S980 035456        | 32          | S980 045590        | 12          | S980 081189        | 21          | S981 052088        | 14          |
| S980 035482        | 22b         | S980 045591        | 12          | S980 092220        | 26          | S981 052089        | 24          |
| S980 035499        | 4           | S980 045594        | 28,29,30    | S980 094094        | 23          | S981 052090        | 16          |
| S980 035521        | 8           | S980 045596        | 11          | S980 094097        | 14          | S981 052091        | 16          |
| S980 035526        | 16          | S980 046855        | 6,15        | S980 094098        | 25          | S981 052095        | 24          |
| S980 035527        | 16          | S980 046984        | 8           | S980 094099        | 14          | S981 052120        | 16          |
| S980 035541        | 22b         | S980 052081        | 22a,22b     | S980 094101        | 27          | S981 060265        | 10          |
| S980 035567        | 5           | S980 052084        | 2           | S980 094102        | 14          | S981 060266        | 9           |
| S980 035577        | 4           | S980 052085        | 7           | S980 094106        | 28          | S981 069440        | 26          |
| S980 035598        | 6           | S980 052086        | 7           | S980 094108        | 28          | S981 094100        | 22a,22b     |
| S980 035667        | 12          | S980 052097        | 8           | S980 094109        | 30          | S981 094101        | 25          |
| S980 035849        | 12          | S980 052112        | 16          | S980 094110        | 32          | S981 094103        | 25          |
| S980 036063        | 34          | S980 052119        | 16          | S980 094150        | 32          | S981 094104        | 23          |
| S980 036168        | 36          | S980 052130        | 22a         | S980 099172        | 26          | S981 094105        | 23          |



**523 E 069**

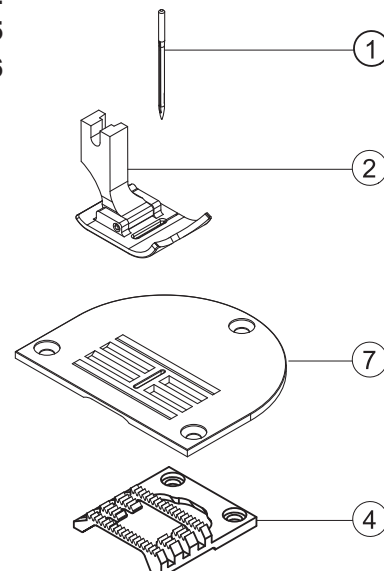


**523 E 070**

**525 E 032**

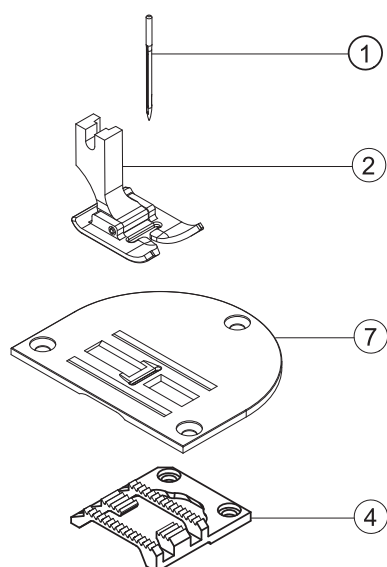
**525 E 075**

**525 E 076**

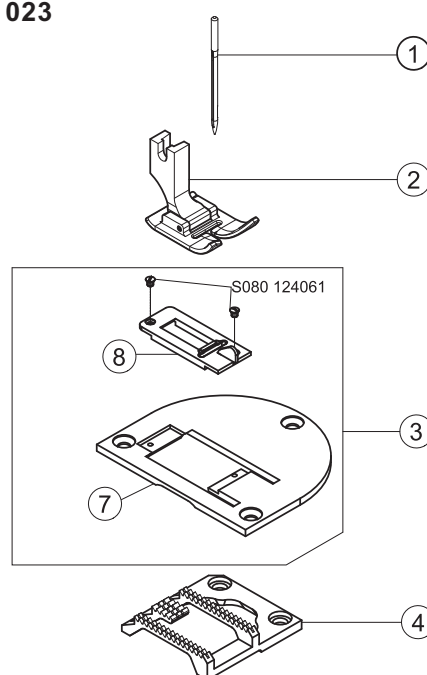


**525 E 033**

**528 E 027**

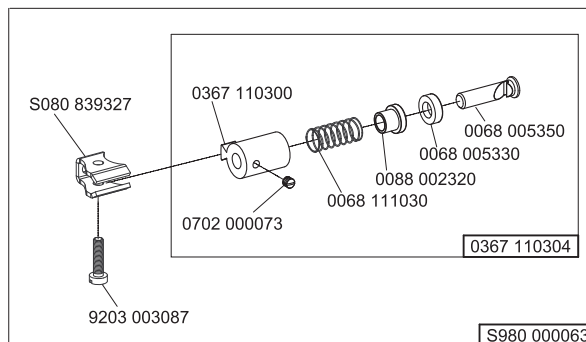
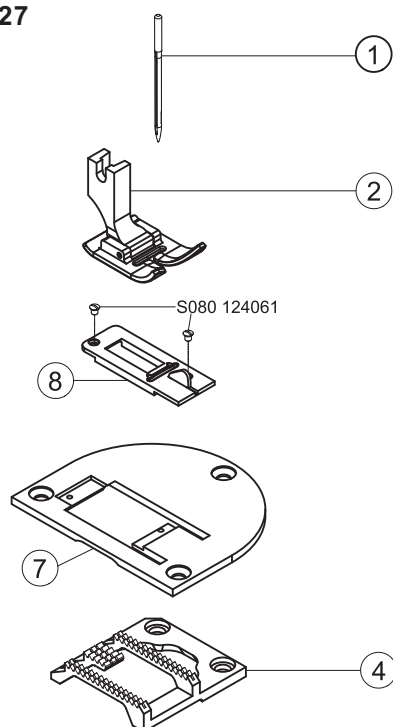


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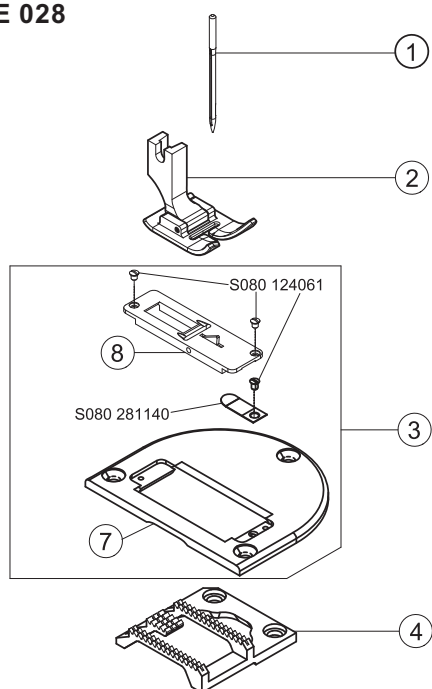




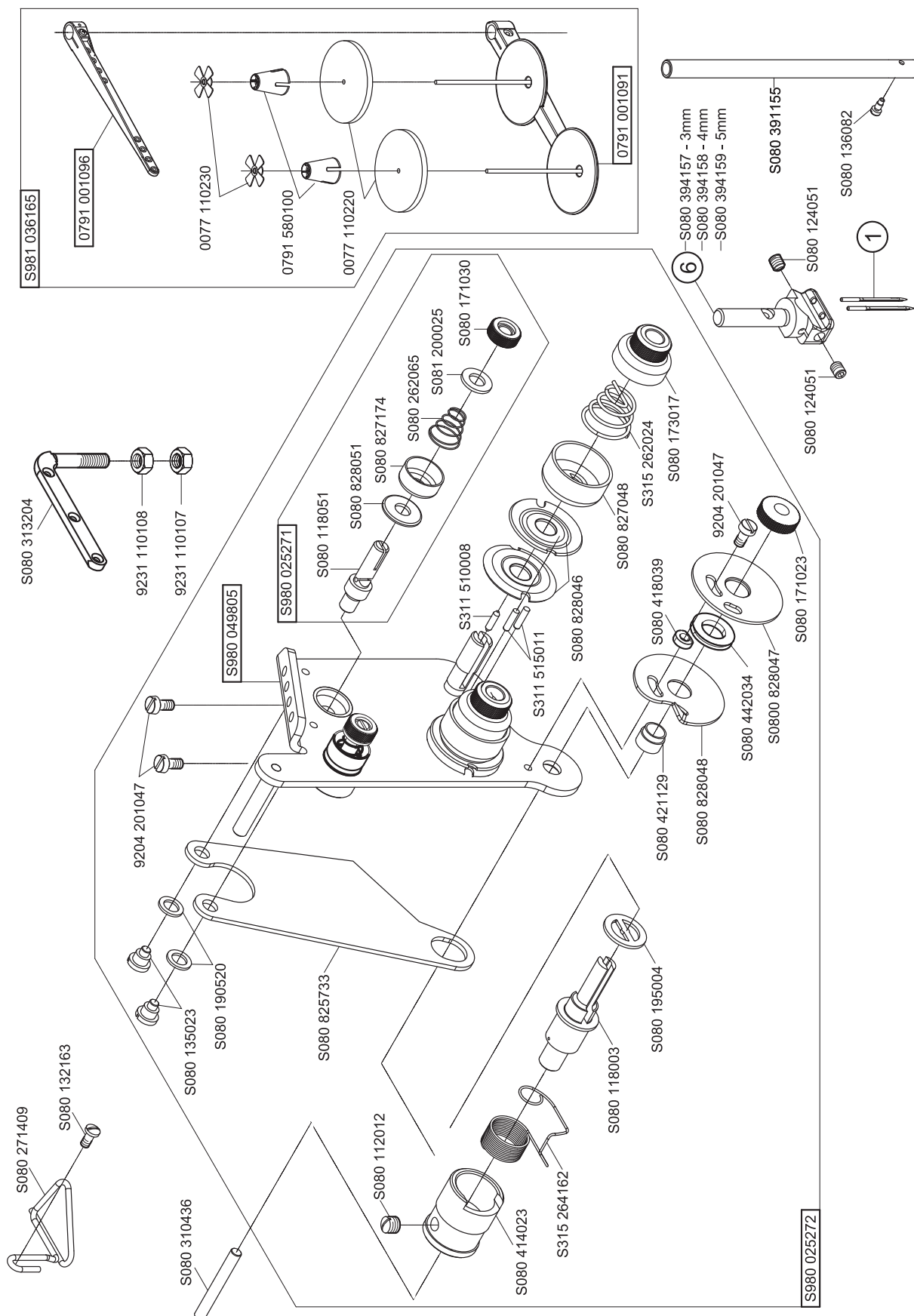
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527 E 028



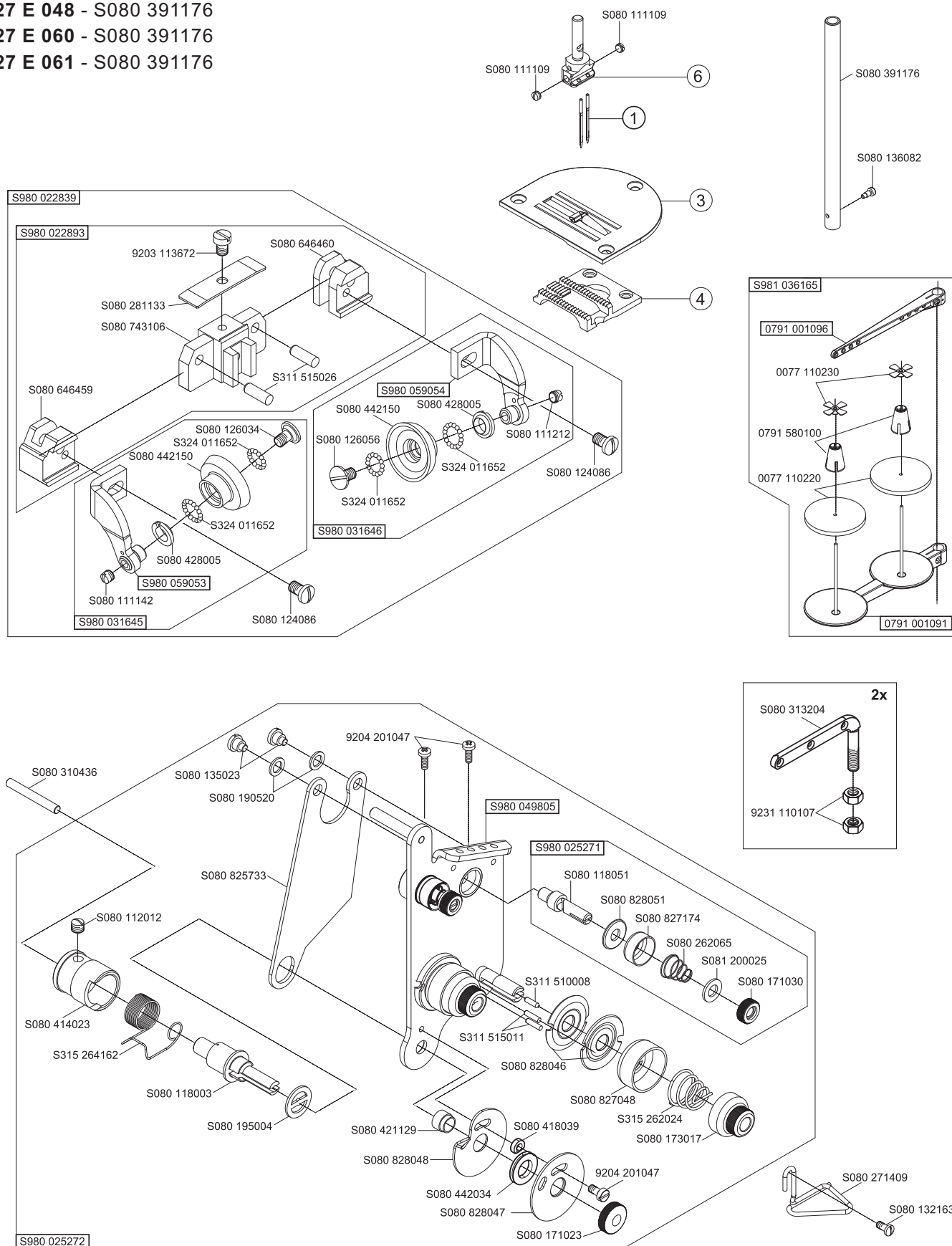
**525 E 003 - S080 391155**



**527 E 048 - S080 391176**

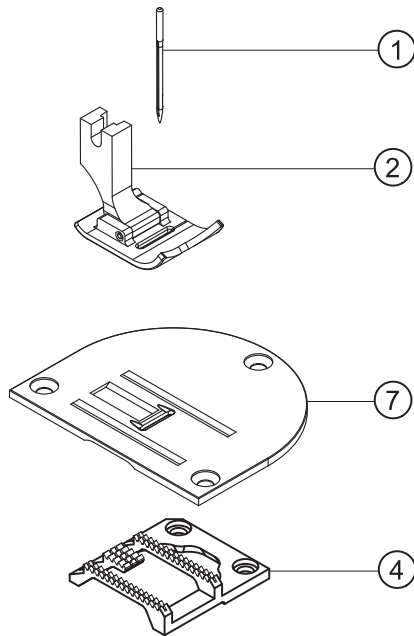
527 E 060 - S080 391176

527 E 061 - S080 391176

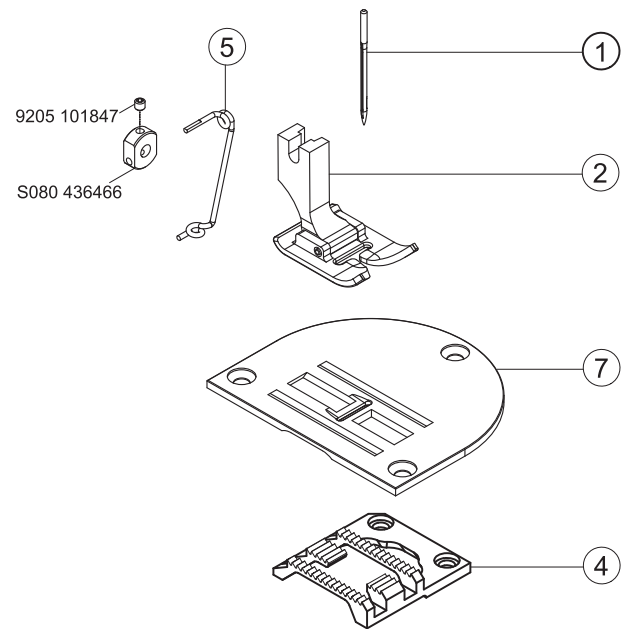




**527 E 461**



**528 E 028**





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| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | For Subclass / Für Unterklasse<br><br>Use / Verwendungszweck                                                                                                                                                                                                                                                                                                                                                                                                | Material Nr./Material No. | Throat plate<br>Stichplatte        |                                              |                            |                                         | Feed dog<br>Transporteur   |                          |                                          |                                | Foot<br>Fuß                 |                                        |                                                                        |                                                                      |
|-------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|------------------------------------|----------------------------------------------|----------------------------|-----------------------------------------|----------------------------|--------------------------|------------------------------------------|--------------------------------|-----------------------------|----------------------------------------|------------------------------------------------------------------------|----------------------------------------------------------------------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           | Stitch hole size/Stichlochgröße mm | Throat plate complete/Stichplatte komplett ③ | Throat plate/Stichplatte ⑦ | Throat plate insert/Stichplatteinsatz ⑧ | Tooth pitch/Zahnabstand mm | Serrated/Sägeverzahnt mm | Serrated, oblique/Säge-schrägverzahnt mm | Cross toothed/Kreuzverzahnt mm | Roof-shaped/Dachverzahnt mm | Compensating hinged/Gelenkausgleichfuß | Hinged with front thread slit/<br>Gelenkfuß mit Fadenschlitz von vorne | Hinged with side thread slit/<br>Gelenkfuß mit Fadenschlitz seitlich |
| 523 E 069                                 | 523i-411001; 523i-447001<br><br>Sewing equipment, 3-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 6 mm, for light weight material.<br><br>Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 6 mm, für leichtes Nähgut.                                                                                                                                                 | S791 124069 35            | 7,8 x 1,5                          |                                              | S080 811636                |                                         | 1,0                        | S080 651330              |                                          |                                |                             |                                        | S980 031649                                                            |                                                                      |
| 523 E 070                                 | 523i-411001; 523i-447001<br><br>Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 6 mm, for light weight material.<br><br>Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 6 mm, für leichtes Nähgut.                                                                                                                                                 | S791 124070 35            | 7,8 x 1,5                          |                                              | S080 811701                |                                         | 1,5                        | S080 651473              |                                          |                                |                             | S980 031586                            |                                                                        |                                                                      |
| 525 E 003                                 | 525i-811001; 525i-847001; 525i-911001;<br>525i-947001; 527i-811001; 527i-847001;<br>527i-911001; 527i-947001<br><br>Sewing equipment for two needle sewing, needle gauge 3 mm, 4 mm and 5 mm, needle size Nm 80-110, stitch length max. 5 mm, for light and medium weight material.<br><br>Näheinrichtung für Nähen mit zwei Nadeln, Nadelabstand 3 mm, 4 mm und 5 mm, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, für leichtes und mittelschweres Nähgut. | S791 630003               |                                    |                                              |                            |                                         |                            |                          |                                          |                                |                             |                                        |                                                                        | see Fig./siehe Abb.                                                  |
| 525 E 032                                 | 524i-811001; 524i-847001; 524i-911001;<br>524i-947001; 525i-811001; 525i-847001;<br>525i-911001; 525i-947001<br><br>Sewing equipment, 4-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for light and medium weight material.<br><br>Näheinrichtung, 4-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes und mittelschweres Nähgut.                             | S791 124032 35            | 11,6 x 1,2                         |                                              | S080 811641                |                                         | 1,0                        | S080 651504              |                                          |                                |                             |                                        | S980 031603                                                            |                                                                      |
| 525 E 033                                 | 524i-811001; 524i-847001; 524i-911001;<br>524i-947001; 525i-811001; 525i-847001;<br>525i-911001; 525i-947001<br><br>Sewing equipment, 3-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for light and medium weight material.<br><br>Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes und mittelschweres Nähgut.                             | S791 124033 35            | 11,8 x 1,5                         |                                              | S080 811637                |                                         | 1,8                        | S080 651336              |                                          |                                |                             |                                        | S980 031603                                                            |                                                                      |
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           |                                    |                                              |                            |                                         |                            |                          |                                          |                                |                             |                                        |                                                                        | ⑤                                                                    |
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           |                                    |                                              |                            |                                         |                            |                          |                                          |                                |                             |                                        |                                                                        | ⑥                                                                    |
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                           |                                    |                                              |                            |                                         |                            |                          |                                          |                                |                             |                                        |                                                                        | ⑦                                                                    |

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| E-Nr.<br>E-No.<br><br>Abb.-Nr.<br>Fig.No. | Für Unterklasse / For Subclass<br><br>Verwendungszweck / Use                                                                                                                                                                                                                                                                                                                                                                                                                   | Material Nr./Material No. | Throat plate<br>Stich platte |   |             |  | Feed dog<br>Transporteur |             |  |  | Foot<br>Fuß |  |             |  | ⑤ | ⑥ | ①       |
|-------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|------------------------------|---|-------------|--|--------------------------|-------------|--|--|-------------|--|-------------|--|---|---|---------|
|                                           |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                           | ③                            | ⑦ | ⑧           |  |                          |             |  |  |             |  |             |  |   |   |         |
| 525 E 075                                 | 524i-811001; 524i-847001; 524i-911001;<br>524i-947001; 525i-811001; 525i-847001;<br>525i-911001; 525i-947001<br><br>Sewing equipment, 4-lined feed dog, needle size<br>Nm 80-110, stitch length max. 5 mm, throw width<br>max. 10 mm, for medium weight material.<br><br>Näheinrichtung, 4-Reihentransporteur,<br>Nadelstärke Nm 80-110, Stichlänge max. 5 mm,<br>Stichbreite max. 10 mm, für mittelschweres<br>Nähgut.                                                        | S791 224075 35            | 11,6 x 1,5                   |   | S080 811699 |  | 1,5                      | S080 651472 |  |  |             |  | S980 031603 |  |   |   | 134/110 |
| 525 E 076                                 | 524i-811001; 524i-847001; 524i-911001;<br>524i-947001; 525i-811001; 525i-847001;<br>525i-911001; 525i-947001; 527i-811001;<br>527i-847001; 527i-911001; 527i-947001<br><br>Sewing equipment, 4-lined feed dog, needle size<br>Nm 80-110, stitch length max. 5 mm, throw width<br>max. 10 mm, for medium weight material.<br><br>Näheinrichtung, 4-Reihentransporteur,<br>Nadelstärke Nm 80-110, Stichlänge max. 5 mm,<br>Stichbreite max. 10 mm, für mittelschweres<br>Nähgut. | S791 224076 35            | 11,6 x 1,5                   |   | S080 811699 |  | 1,0                      | S080 651504 |  |  |             |  | S980 031652 |  |   |   | 134/110 |

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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material Nr./Material No. | Throat plate<br>Stich platte       |             |             |             | Feed dog<br>Transporteur |  |             |  | Foot<br>Fuß |  |  |             | ⑤ | ⑥           | ①       |
|----------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|---------------------------|------------------------------------|-------------|-------------|-------------|--------------------------|--|-------------|--|-------------|--|--|-------------|---|-------------|---------|
|                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                     |                        |                           | Stitch hole size/Stichlochgröße mm | ③           | ⑦           | ⑧           |                          |  |             |  |             |  |  |             |   |             |         |
| 527 E 023      | 525i-811001; 525i-847001; 525i-911001;<br>525i-947001; 527i-811001; 527i-847001;<br>527i-911001; 527i-947001<br><br>Sewing equipment for sewing butt seams, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium heavy weight material.<br><br>Näheinrichtung zum Zusammennähen von Teilen mit Stoßnähten, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.                                                        |                     |                        | S791 400023               | 11,8 x 1,7                         | S980 022282 | S080 811633 | S980 049443 | 1,8                      |  | S080 651428 |  |             |  |  | S980 031762 |   |             | 134/110 |
| 527 E027       | 525i-811001; 525i-847001; 525i-911001;<br>525i-947001; 527i-811001; 527i-847001;<br>527i-911001; 527i-947001<br><br>Sewing equipment for sewing butt seams, 3-lined feed dog, needle size Nm 80-110, stitch length max. 5 mm, throw width max. 10 mm, for light and medium heavy weight material.<br><br>Näheinrichtung zum Zusammennähen von Teilen mit Stoßnähten, 3-Reihentransporteur, Nadelstärke Nm 80-110, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für leichtes und mittelschweres Nähgut.                                   |                     |                        | S791 400027               | 11,8 x 1,7                         |             | S080 811633 | S980 059081 | 1,8                      |  | S080 651428 |  |             |  |  | S980 031762 |   |             | 134/80  |
| 527 E 028      | 524i-811001; 524i-847001; 524i-911001;<br>524i-947001; 525i-811001; 525i-847001;<br>525i-911001; 525i-947001; 527i-811001;<br>527i-847001; 527i-911001; 527i-947001<br><br>Sewing equipment for sewing butt seams, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium heavy weight material.<br><br>Näheinrichtung zum Zusammennähen von Teilen mit Stoßnähten, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut. |                     |                        | S791 400028               | 11,8 x 1,7                         | S980 052103 | S080 811988 | S980 052101 | 1,8                      |  | S080 651428 |  |             |  |  | S980 031762 |   |             | 134/110 |
| 527 E 048      | 525i-811001; 525i-847001; 525i-911001;<br>525i-947001; 527i-811001; 527i-847001;<br>527i-911001; 527i-947001<br><br>Sewing equipment for two needle cording seams with or without filler cord, 3-lined feed dog, needle size Nm 120-160, stitch length max. 5 mm, needle gauge 7 mm, for medium and heavy weight material.<br><br>Näheinrichtung zum Nähen von Zweinadel-Wulstnähten mit oder ohne Kordeleinlage, 3-Reihentransporteur, Nadelstärke Nm 120-160, Stichlänge max. 5 mm, Nadelabstand max. 7 mm, für mittelschweres Nähgut.  |                     |                        | S791 430048 35            | 9 x 2,5                            | S980 022840 |             |             | 1,8                      |  | S080 651499 |  |             |  |  | S980 022839 |   | S080 394203 | 134/130 |

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| E-Nr.<br>E-No. | Für Unterklasse / For Subclass                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | Abb.-Nr.<br>Fig.No. | Verwendungszweck / Use | Material Nr./Material No. | Throat plate<br>Stich platte    |             |   |   | Feed dog<br>Transporteur |                         |    |                       | Foot<br>Fuß |                                       |    |                             | ⑤           | ⑥ | ⑦           |    |                          |             |                                        |
|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------|------------------------|---------------------------|---------------------------------|-------------|---|---|--------------------------|-------------------------|----|-----------------------|-------------|---------------------------------------|----|-----------------------------|-------------|---|-------------|----|--------------------------|-------------|----------------------------------------|
|                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |                     |                        |                           | Stitch hole size/Stichlochgröße | mm          | ③ | ⑦ | ⑧                        | Tooth pitch/Zahnabstand | mm | Serrated/Sägeverzahnt | mm          | Serrated, oblique/Säge-schrägverzahnt | mm | Cross toothed/Kreuzverzahnt |             |   |             | mm | Roof-shaped/Dachverzahnt | mm          | Compensating hinged/Gelenkausgleichfuß |
| 527 E 060      | 525i-811001; 525i-847001; 525i-911001;<br>525i-947001; 527i-811001; 527i-847001;<br>527i-911001; 527i-947001<br><br>Sewing equipment for two needle cordign seams with or without filler cord, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, needle gauge 4 mm, for medium heavy weight material.<br><br>Näheinrichtung zum Nähen von Zweinadel-Wulstnähten mit oder ohne Kordeleinlage, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Nadelabstand max. 4 mm, für mittelschweres Nähgut. |                     |                        | S791 430060 35            | 6 x 2,1                         | S980 022867 |   |   | 1,8                      |                         |    | S080 651509           |             |                                       |    |                             |             |   | S980 022839 |    |                          | S080 394158 | 134/110                                |
| 527 E 061      | 525i-811001; 525i-847001; 525i-911001;<br>525i-947001; 527i-811001; 527i-847001;<br>527i-911001; 527i-947001<br><br>Sewing equipment for two needle cording seams with or without filler cord, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, needle gauge 5 mm, for medium heavy weight material.<br><br>Näheinrichtung zum Nähen von Zweinadel-Wulstnähten mit oder ohne Kordeleinlage, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Nadelabstand max. 5 mm, für mittelschweres Nähgut. |                     |                        | S791 430061 35            | 7 x 2,3                         | S980 022868 |   |   | 1,8                      |                         |    | S080 651510           |             |                                       |    |                             |             |   | S980 022839 |    |                          | S080 394159 | 134/110                                |
| 527 E 461      | 525i-811001; 525i-847001; 525i-911001;<br>525i-947001; 527i-811001; 527i-847001;<br>527i-911001; 527i-947001<br><br>Sewing equipment, 3-lined feed dog, needle size Nm 100-130, stitch length max. 5 mm, throw width max. 10 mm, for medium heavy weight material.<br><br>Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 100-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.                                                                                                                     |                     |                        | S791 124061 35            | 11,8 x 1,8                      | S080 811634 |   |   | 1,8                      |                         |    | S080 651428           |             |                                       |    |                             | S980 031603 |   |             |    |                          |             | 134/110                                |
| 528 E 027      | 525i-811001; 525i-847001; 525i-911001;<br>525i-947001; 527i-811001; 527i-847001;<br>527i-911001; 527i-947001<br><br>Sewing equipment, 3-lined feed dog, needle size Nm 110-130, stitch length max. 5 mm, throw width max. 10 mm, for medium weight material.<br><br>Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 110-130, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für mittelschweres Nähgut.                                                                                                                           |                     |                        | S791 124027 35            | 11,8 x 1,8                      | S080 811557 |   |   | 1,8                      |                         |    | S080 651336           |             |                                       |    | S980 031602                 |             |   |             |    |                          |             | 134-35/120                             |

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|-------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------|------------------------------|--------------------------------------------|-------------|--------------------------|----------------------------------------------------------------------|-------------|------------------------------------------------------------------------|-------------|----------------------------------------------------------------------|--------------------|--------------------|---------------------------|---------------------------------------------|---|---|---|
|                                           |                                                                                                                                                                                                                                                                                                                                      |                           | ③                            | ⑦                                          | ⑧           | ④                        | ②                                                                    |             |                                                                        |             |                                                                      |                    |                    |                           |                                             |   |   |   |
| 528 E 028                                 | 527i-811001; 527i-847001; 527i-911001;<br>527i-947001<br>Sewing equipment, 3-lined feed dog, needle size Nm 120-160, stitch length max. 5 mm, throw width max. 10 mm, for heavy weight material.<br>Näheinrichtung, 3-Reihentransporteur, Nadelstärke Nm 120-160, Stichlänge max. 5 mm, Stichbreite max. 10 mm, für schweres Nähgut. | S791 124028 35            | 12,2 x 2,2                   | Throat plate complete/Stichplatte komplett | S080 811772 | 1,8                      | Tooth pitch/Zahnabstand                                              | S080 651336 | Compensating hinged/Gelenkausgleichfuß                                 | S980 031648 | Hinged with side thread slit/<br>Gelenkfuß mit Fadenschlitz seitlich | Top roller/Rollfuß | Guide/Nadelführung | Needle holder/Nadelhalter | Needle system / -size / Nadelssystem/-dicke |   |   |   |
|                                           |                                                                                                                                                                                                                                                                                                                                      |                           |                              | ③                                          |             |                          | ⑦                                                                    |             | ⑧                                                                      |             |                                                                      |                    |                    |                           |                                             | ④ | ② |   |
|                                           |                                                                                                                                                                                                                                                                                                                                      |                           |                              | Throat plate insert/Stichplatteneinsatz    |             |                          | Serrated/Sägeverzahnt                                                |             | Hinged with front thread slit/<br>Gelenkfuß mit Fadenschlitz von vorne |             |                                                                      |                    |                    |                           |                                             | ⑤ | ⑥ | ⑦ |
|                                           |                                                                                                                                                                                                                                                                                                                                      |                           |                              | Serrated, oblique/Säge-schrägverzahnt      |             |                          | Hinged with side thread slit/<br>Gelenkfuß mit Fadenschlitz seitlich |             | ⑧                                                                      |             |                                                                      |                    |                    |                           |                                             | ⑨ | ⑩ | ⑪ |
|                                           |                                                                                                                                                                                                                                                                                                                                      |                           |                              | Cross toothed/Kreuzverzahnt                |             |                          |                                                                      |             | ⑫                                                                      |             |                                                                      |                    |                    |                           |                                             | ⑬ | ⑭ | ⑮ |
|                                           |                                                                                                                                                                                                                                                                                                                                      |                           |                              | Roof-shaped/Dachverzahnt                   |             |                          |                                                                      |             | ⑯                                                                      |             |                                                                      |                    |                    |                           |                                             | ⑰ | ⑱ | ⑲ |
|                                           |                                                                                                                                                                                                                                                                                                                                      |                           |                              |                                            |             |                          |                                                                      |             | ⑳                                                                      |             |                                                                      |                    |                    |                           |                                             | ㉑ | ㉒ | ㉓ |

= Änderung / Modification



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